



Figure similar

SIPLUS S7-300 CPU 312C based on 6ES7312-5BF04-0AB0 with conformal coating, -25...+70 °C, compact CPU with MPI, 10 DI/6 DQ, 2 high-speed counters (10 kHz) integrated power supply 24 V DC, work memory 64 KB, front connector (1x 40-pole) and Micro Memory Card required

General information	
Product type designation	CPU 312C
based on	<a href="#">6ES7312-5BF04-0AB0</a>
Engineering with	
• Programming package	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	Miniature circuit breaker, type C; min. 2 A; miniature circuit breaker type B, min. 4 A
Mains buffering	
• Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1 s
Load voltage L+	
Digital outputs	
— Rated value (DC)	24 V
— Reverse polarity protection	No
Input current	
Current consumption (rated value)	570 mA
Current consumption (in no-load operation), typ.	90 mA
Inrush current, typ.	5 A
I <sup>2</sup> t	0.7 A <sup>2</sup> ·s
Digital outputs	
• from load voltage L+, max.	25 mA
Power loss	
Power loss, typ.	8 W
Memory	
Work memory	
• integrated	64 kbyte
• expandable	No
Load memory	
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
• Data management on MMC (after last programming), min.	10 a
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
• without battery	Yes; Program and data

<b>CPU processing times</b>	
for bit operations, typ.	0.1 µs
for word operations, typ.	0.24 µs
for fixed point arithmetic, typ.	0.32 µs
for floating point arithmetic, typ.	1.1 µs
<b>CPU-blocks</b>	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
<b>DB</b>	
• Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
<b>FB</b>	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
<b>FC</b>	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
<b>OB</b>	
• Number, max.	see instruction list
• Size, max.	64 kbyte
• Number of free cycle OBs	1; OB 1
• Number of time alarm OBs	1; OB 10
• Number of delay alarm OBs	2; OB 20, 21
• Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
• Number of process alarm OBs	1; OB 40
• Number of startup OBs	1; OB 100
• Number of asynchronous error OBs	4; OB 80, 82, 85, 87
• Number of synchronous error OBs	2; OB 121, 122
<b>Nesting depth</b>	
• per priority class	16
• additional within an error OB	4
<b>Counters, timers and their retentivity</b>	
<b>S7 counter</b>	
• Number	256
<b>Retentivity</b>	
— adjustable	Yes
— preset	Z 0 to Z 7
<b>Counting range</b>	
— lower limit	0
— upper limit	999
<b>IEC counter</b>	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
<b>S7 times</b>	
• Number	256
<b>Retentivity</b>	
— adjustable	Yes
— preset	No retentivity
<b>Time range</b>	
— lower limit	10 ms
— upper limit	9 990 s
<b>IEC timer</b>	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	64 kbyte
<b>Flag</b>	
• Size, max.	256 byte
• Retentivity available	Yes; MB 0 to MB 255

• Retentivity preset	MB 0 to MB 15
• Number of clock memories	8; 1 memory byte
<b>Data blocks</b>	
• Retentivity adjustable	Yes; via non-retain property on DB
• Retentivity preset	Yes
<b>Local data</b>	
• per priority class, max.	32 kbyte; Max. 2048 bytes per block
<b>Address area</b>	
<b>I/O address area</b>	
• Inputs	1 024 byte
• Outputs	1 024 byte
of which distributed	
— Inputs	none
— Outputs	none
<b>Process image</b>	
• Inputs	1 024 byte
• Outputs	1 024 byte
• Inputs, adjustable	1 024 byte
• Outputs, adjustable	1 024 byte
• Inputs, default	128 byte
• Outputs, default	128 byte
<b>Default addresses of the integrated channels</b>	
— Digital inputs	124.0 to 125.1
— Digital outputs	124.0 to 124.5
<b>Digital channels</b>	
• Inputs	266
— of which central	266
• Outputs	262
— of which central	262
<b>Analog channels</b>	
• Inputs	64
— of which central	64
• Outputs	64
— of which central	64
<b>Hardware configuration</b>	
Number of expansion units, max.	0
<b>Number of DP masters</b>	
• integrated	none
• via CP	4
<b>Number of operable FMs and CPs (recommended)</b>	
• FM	8
• CP, PtP	8
• CP, LAN	4
<b>Rack</b>	
• Racks, max.	1
• Modules per rack, max.	8
<b>Time of day</b>	
<b>Clock</b>	
• Software clock	Yes
• retentive and synchronizable	No; Buffered: No, Can be synchronized: Yes
• Deviation per day, max.	10 s; Typ.: 2 s
• Behavior of the clock following POWER-ON	the clock continues at the time of day it had when power was switched off
<b>Operating hours counter</b>	
• Number	1
• Number/Number range	0
• Range of values	0 to 2 <sup>31</sup> hours (when using SFC 101)
• Granularity	1 h
• retentive	Yes; Must be restarted at each restart
<b>Clock synchronization</b>	
• supported	Yes

• to MPI, master	Yes
• on MPI, device	Yes
• in AS, master	Yes
• in AS, device	No
<b>Digital inputs</b>	
Number of digital inputs	10
• of which inputs usable for technological functions	8
integrated channels (DI)	10
Input characteristic curve in accordance with IEC 61131, type 1	Yes
<b>Number of simultaneously controllable inputs</b>	
<b>horizontal installation</b>	
— up to 40 °C, max.	10
— up to 60 °C, max.	5; up to 70 °C
<b>vertical installation</b>	
— up to 40 °C, max.	5
<b>Input voltage</b>	
• Rated value (DC)	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+15 to +30 V
<b>Input current</b>	
• for signal "1", typ.	8 mA
<b>Input delay (for rated value of input voltage)</b>	
<b>for standard inputs</b>	
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— Rated value	3 ms
<b>for technological functions</b>	
— at "0" to "1", max.	48 µs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
<b>Cable length</b>	
• shielded, max.	1 000 m; 100 m for technological functions
• unshielded, max.	600 m; for technological functions: No
<b>for technological functions</b>	
— shielded, max.	100 m; at maximum count frequency
— unshielded, max.	not allowed
<b>Digital outputs</b>	
Number of digital outputs	6
• of which high-speed outputs	2; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	6
Short-circuit protection	Yes; Clocked electronically
• Response threshold, typ.	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
<b>Switching capacity of the outputs</b>	
• on lamp load, max.	5 W
<b>Load resistance range</b>	
• lower limit	48 Ω
• upper limit	4 kΩ
<b>Output voltage</b>	
• for signal "1", min.	L+ (-0.8 V)
<b>Output current</b>	
• for signal "1" rated value	500 mA
• for signal "1" permissible range, min.	5 mA
• for signal "1" permissible range, max.	0.6 A
• for signal "1" minimum load current	5 mA
• for signal "0" residual current, max.	0.5 mA
<b>Parallel switching of two outputs</b>	
• for uprating	No
• for redundant control of a load	Yes
<b>Switching frequency</b>	

<ul style="list-style-type: none"> <li>• with resistive load, max.</li> <li>• with inductive load, max.</li> <li>• on lamp load, max.</li> <li>• of the pulse outputs, with resistive load, max.</li> </ul>	100 Hz 0.5 Hz 100 Hz 2.5 kHz
<b>Total current of the outputs (per group)</b>	
horizontal installation	
— up to 40 °C, max.	2 A
— up to 60 °C, max.	1.5 A; up to 70 °C
vertical installation	
— up to 40 °C, max.	1.5 A
<b>Cable length</b>	
• shielded, max.	1 000 m
• unshielded, max.	600 m
<b>Analog inputs</b>	
Number of analog inputs	0
integrated channels (AI)	0
<b>Analog outputs</b>	
integrated channels (AO)	0
<b>Encoder</b>	
Connectable encoders	
• 2-wire sensor	Yes
— permissible quiescent current (2-wire sensor), max.	1.5 mA
<b>Interfaces</b>	
Number of PROFINET interfaces	0
Number of RS 485 interfaces	1; MPI
Number of RS 422 interfaces	0
<b>1. Interface</b>	
Interface type	Integrated RS 485 interface
Isolated	No
<b>Interface types</b>	
• RS 485	Yes
• Output current of the interface, max.	200 mA
<b>Protocols</b>	
• MPI	Yes
• PROFIBUS DP master	No
• PROFIBUS DP device	No
• Point-to-point connection	No
<b>MPI</b>	
• Transmission rate, max.	187.5 kbit/s
<b>Services</b>	
— PG/OP communication	Yes
— Routing	No
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
<b>Protocols</b>	
PROFIsafe	No
<b>communication functions / header</b>	
PG/OP communication	Yes
Data record routing	No
<b>Global data communication</b>	
• supported	Yes
• Number of GD loops, max.	8
• Number of GD packets, max.	8
• Number of GD packets, transmitter, max.	8
• Number of GD packets, receiver, max.	8
• Size of GD packets, max.	22 byte
• Size of GD packet (of which consistent), max.	22 byte

<b>S7 basic communication</b>	
• supported	Yes
• User data per job, max.	76 byte
• User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
<b>S7 communication</b>	
• supported	Yes
• as server	Yes
• as client	Yes; Via CP and loadable FB
• User data per job, max.	180 byte; (with PUT/GET)
• User data per job (of which consistent), max.	240 byte; as server
<b>S5 compatible communication</b>	
• supported	Yes; via CP and loadable FC
<b>Number of connections</b>	
• overall	6
• usable for PG communication	5
— reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	5
• usable for OP communication	5
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	5
• usable for S7 basic communication	2
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, min.	0
— adjustable for S7 basic communication, max.	2
<b>S7 message functions</b>	
Number of login stations for message functions, max.	6; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm_S blocks, max.	300
<b>Test commissioning functions</b>	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
<b>Status/control</b>	
• Status/control variable	Yes
• Variables	Inputs, outputs, memory bits, DB, times, counters
• Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
<b>Forcing</b>	
• Forcing	Yes
• Forcing, variables	Inputs, outputs
• Number of variables, max.	10
<b>Diagnostic buffer</b>	
• present	Yes
• Number of entries, max.	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
• Number of entries readable in RUN, max.	499
— adjustable	Yes; From 10 to 499
— preset	10
<b>Service data</b>	
• can be read out	Yes
<b>Interrupts/diagnostics/status information</b>	
<b>Diagnostics indication LED</b>	
• Status indicator digital input (green)	Yes
• Status indicator digital output (green)	Yes
<b>Integrated Functions</b>	

Counter	
• Number of counters	2; See "Technological Functions" manual
• Counting frequency, max.	10 kHz
Frequency measurement	Yes
• Number of frequency meters	2; up to 10 kHz (see "Technological Functions" manual)
controlled positioning	No
integrated function blocks (closed-loop control)	No
PID controller	No
Number of pulse outputs	2; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz
<b>Potential separation</b>	
Potential separation digital inputs	
• Potential separation digital inputs	Yes
• between the channels	No
• between the channels and backplane bus	Yes
Potential separation digital outputs	
• Potential separation digital outputs	Yes
• between the channels	No
• between the channels and backplane bus	Yes
<b>Isolation</b>	
Isolation tested with	600 V DC
<b>Standards, approvals, certificates</b>	
CE mark	Yes
UL approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	Yes
<b>Ambient conditions</b>	
Ambient temperature during operation	
• min.	-25 °C; = Tmin
• max.	70 °C; = Tmax; 60 °C @ UL/cUL, ATEX and FM use
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
Relative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
<b>Resistance</b>	
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas)

and control systems acc. to ANSI/ISA-71.04

concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)

#### Remark

— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04

\* The supplied plug covers must remain in place over the unused interfaces during operation!

#### configuration / header

##### Configuration software

- STEP 7

Yes; STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203

- STEP 7 Lite

No

##### configuration / programming / header

- Command set

see instruction list

- Nesting levels

8

- System functions (SFC)

see instruction list

- System function blocks (SFB)

see instruction list

##### Programming language

— LAD

Yes

— FBD

Yes

— STL

Yes

— SCL

Yes

— GRAPH

Yes

— HiGraph®

Yes

##### Know-how protection

- User program protection/password protection

Yes

- Block encryption

Yes; With S7 block Privacy

#### Dimensions

Width

80 mm

Height

125 mm

Depth

130 mm

#### Weights

Weight, approx.

410 g

#### Classifications

	Version	Classification
eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

#### Approvals / Certificates

General Product Approval

EMV

[Miscellaneous](#)

[Manufacturer Declaration](#)



[KC](#)

EMV

For use in hazardous locations



[CCC-Ex](#)

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