SIEMENS

Data sheet

6ES7517-3TP00-0AB0



SIMATIC S7-1500T, CPU 1517T-3 PN/DP, Central processing unit with work memory 3 MB for program and 8 MB for data, 1st interface: PROFINET IRT with 2port switch, 2nd interface, Ethernet, 3rd interface, PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information			
Product type designation	CPU 1517T-3 PN/DP		
HW functional status	FS11		
Firmware version	V3.1		
 FW update possible 	Yes		
Product function			
• I&M data	Yes; I&M0 to I&M3		
 Isochronous mode 	Yes; Distributed and central; with minimum OB 6x cycle of 250 μs (distributed) and 1 ms (central)		
• SysLog	Yes		
Engineering with			
 STEP 7 TIA Portal configurable/integrated from version 	V19 (FW V3.1) / V14 (FW V2.0) or higher		
Configuration control			
via dataset	Yes		
Display			
Screen diagonal [cm]	6.1 cm		
Control elements			
Number of keys	6		
Mode selector switch	1		
Supply voltage			
Rated value (DC)	24 V		
permissible range, lower limit (DC)	19.2 V		
permissible range, upper limit (DC)	28.8 V		
Reverse polarity protection	Yes		
Mains buffering			
 Mains/voltage failure stored energy time 	5 ms		
Repeat rate, min.	1/s		
Input current			
Current consumption (rated value)	1.55 A		
Current consumption, max.	1.9 A		
Inrush current, max.	1.9 A; Rated value		
l²t	0.4 A ² ·s		
Power			
Infeed power to the backplane bus	12 W		
Power consumption from the backplane bus (balanced)	30 W		
Power loss			
Power loss, typ.	24 W		
Memory			
Number of slots for SIMATIC memory card	1		
SIMATIC memory card required	Yes		

Work memory	
integrated (for program)	3 Mbyte
integrated (for data)	8 Mbyte
	o mbyte
Load memory Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	52 Obyte
maintenance-free	Yes
	Tes
CPU processing times	2
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; with minimum OB 3x cycle of 100 µs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
Number of isochronous mode OBs	3
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF
באנהתוכע דכובווווים עמומ מוכמ נוווטו. נוווובוש, נטעוונבוש, וומששו, ווומא.	

Flag			
	16 kbyte		
	8; 8 clock memory bit, grouped into one clock memory byte		
Data blocks	o, o clock memory bit, grouped into one clock memory byte		
	Yes		
	No		
Local data	NO		
	64 kbyte; max. 16 KB per block		
	64 kbyle, max. To KB per block		
Address area			
	16 384; max. number of modules / submodules		
I/O address area	20 librates All include and in the annexes include		
	32 kbyte; All inputs are in the process image		
	32 kbyte; All outputs are in the process image		
per integrated IO subsystem			
	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3		
	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3		
per CM/CP			
	8 kbyte		
	8 kbyte		
Subprocess images			
 Number of subprocess images, max. 	32		
Hardware configuration			
	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)		
Number of DP masters			
integrated	1		
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be		
	inserted in total		
Number of IO Controllers			
• integrated	2		
	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total		
Rack			
Modules per rack, max.	32; CPU + 31 modules		
Number of lines, max.	1		
PtP CM			
	the number of connectable PtP CMs is only limited by the number of available slots		
Time of day			
Clock			
	Hardware clock		
	6 wk; At 40 °C ambient temperature, typically		
	10 s; Typ.: 2 s		
Operating hours counter			
	16		
Clock synchronization	10		
	Ves		
	Yes		
• on DR. dovice	Yes		
	Yes Yes		
• in AS, master	Yes Yes Yes		
in AS, masterin AS, device	Yes Yes Yes		
 in AS, master in AS, device on Ethernet via NTP 	Yes Yes Yes		
in AS, master in AS, device on Ethernet via NTP Interfaces	Yes Yes Yes Yes		
in AS, master in AS, device on Ethernet via NTP Interfaces Number of PROFINET interfaces	Yes Yes Yes Yes 2		
in AS, master in AS, device on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces	Yes Yes Yes Yes		
in AS, master in AS, device on Ethernet via NTP Interfaces Number of PROFINET interfaces	Yes Yes Yes Yes 2		
in AS, master in AS, device on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces	Yes Yes Yes Yes 2		
in AS, master in AS, device on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces I. Interface Interface types	Yes Yes Yes Yes 2		
• in AS, master • in AS, device • on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • RJ 45 (Ethernet)	Yes Yes Yes Yes 2 1		
• in AS, master • in AS, device • on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • RJ 45 (Ethernet) • Number of ports	Yes Yes Yes Yes 2 1 Yes; X1		

• IP protocol	Voc IDu/
IP protocol PROFINET IO Controller	Yes; IPv4 Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller Services	
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
	PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
- Number of connectable IO Devices for RT, max.	512
— of which in line, max.	512
- Number of IO Devices that can be simultaneously	8; in total across all interfaces
activated/deactivated, max.	
 — Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 — With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)
Update time for RT	
- for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 µs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
- Number of IO Controllers with shared device, max.	4
- activation/deactivation of I-devices	Yes; per user program
 Asset management record 	Yes; per user program
- PROFINET Security Class	SNMP Configuration and DCP Read Only
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
Number of ports	1
 integrated switch 	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes

 Media redundancy 	No
PROFINET IO Controller	
Services	
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
- PROFlenergy	Yes; per user program
— Prioritized startup	No
- Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
- Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
	Yes; per user program
Asset management record	Yes; per user program
— PROFINET Security Class	SNMP Configuration and DCP Read Only
3. Interface	or win configuration and bor reducionly
Interface types	
• RS 485	Yes; X3
Number of ports	1
	I
Protocols	
Protocols	Vos
PROFIBUS DP master	Yes
PROFIBUS DP masterPROFIBUS DP device	No
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication 	
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master 	No Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. 	No Yes 48; for the integrated PROFIBUS DP interface
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master 	No Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services Equidistance Isochronous mode	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services Equidistance Isochronous mode activation/deactivation of DP devices 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services — Equidistance — Isochronous mode — activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes 12 Mbit/s
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autoressing Industrial Ethernet status LED RS 485 Transmission rate, max. PROFIsafe Number of connections 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes 12 Mbit/s
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. PROFIsafe Number of connections, max. 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes 12 Mbit/s 12 Mbit/s 320; via integrated interfaces of the CPU and connected CPs / CMs
 PROFIBUS DP master PROFIBUS DP device SIMATIC communication PROFIBUS DP master Number of connections, max. max. number of DP devices Services Equidistance Isochronous mode activation/deactivation of DP devices Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autoressing Industrial Ethernet status LED RS 485 Transmission rate, max. PROFIsafe Number of connections 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes 12 Mbit/s

Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via PROFIBUS		
Redundancy mode	64, in total, only 16 S7-Routing connections are supported via PROFIBUS		
H-Sync forwarding	Yes		
Media redundancy			
— Media redundancy	only via 1st interface (X1)		
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager		
	MRP Client		
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0		
- MRPD	Yes; Requirement: IRT		
- Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD		
— Number of stations in the ring, max.	50		
SIMATIC communication	Vacue and write TLC V/4.2 are calculated		
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected Yes		
S7 routingData record routing	Yes		
S7 communication, as server	Yes		
S7 communication, as server	Yes		
User data per job, max.	See online help (S7 communication, user data size)		
Open IE communication			
• TCP/IP	Yes		
— Data length, max.	64 kbyte		
 several passive connections per port, supported 	Yes		
• ISO-on-TCP (RFC1006)	Yes		
— Data length, max.	64 kbyte		
• UDP	Yes		
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast		
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)		
• DHCP	Yes		
• DNS	Yes		
• SNMP	Yes		
• DCP	Yes		
• LLDP	Yes		
Encryption	Yes; Optional		
Web server			
• HTTP	Yes; Standard and user pages		
• HTTPS	Yes; Standard and user pages		
web API			
— Number of sessions, max.	200		
— number of simultaneous HTTP calls, max.	4		
— HTTP request body, max.	131 072 byte		
OPC UA			
Runtime license required	Yes; "Large" license required		
OPC UA Client Application authentication	Yes; Data Access (registered Read/Write), Method Call		
 Application authentication Security policies 	Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,		
	Basic256Sha256		
— User authentication	"anonymous" or by user name & password		
- Number of connections, max.	40		
 — Number of nodes of the client interfaces, recommended max. 	5 000		
 — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300		
 — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20		
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100		
 — Number of simultaneous calls of the client instructions for session management, per connection, max. 	1		
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5		
— Number of registerable nodes, max.	5 000		
 — Number of registerable method calls of 	100		

OPC_UA_MethodCall, max.	
— Number of inputs/outputs when calling	20
OPC_UA_MethodCall, max.	
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
 Application authentication 	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
- User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
 — Number of sessions, max. 	64
 — Number of accessible variables, max. 	200 000
 — Number of registerable nodes, max. 	50 000
 Number of subscriptions per session, max. 	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
 Number of server methods, max. 	100
 — Number of inputs/outputs per server method, max. 	20
 — Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval
- Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 — Number of nodes for user-defined server interfaces, max. 	30 000
 Alarms and Conditions 	Yes
 — Number of program alarms 	400
— Number of alarms for system diagnostics	200
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	,
Equidistance	Yes
S7 message functions	
	64
Number of login stations for message functions max	
Number of login stations for message functions, max.	
number of subscriptions, max.	750
number of subscriptions, max. number of tags/attributes for subscriptions, max.	750 20 000
number of subscriptions, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block,
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block,
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commission (Team Engineering) Status block	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program alarms • Number of simultaneously active program alarms • Number of program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program alarms • Number of simultaneously active program alarms • Number of program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Profiling	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
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Traces	
Number of configurable Traces	8
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
 Number of available Motion Control resources for technology objects 	program; selection guide via the TIA Selection Tool 10 240
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Number of available Extended Motion Control resources for technology objects	256
Required Extended Motion Control resources	2
— per cam (1 000 points and 50 segments)	2
— per cam (10 000 points and 50 segments)	20
— for each set of kinematics	30
— per Interpreter — Per leading axis proxy	60 3
kinematics functions	5
 kinematics functions kinematics with up to 4 interpolating axes 	Yes; max. 3D + orientation
 — kinematics with 5 or more interpolating axes 	No
— user-defined kinematics	Yes
— SIMATIC Safe Kinematics	No
Positioning axis	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	70
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	128
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	Vee
High-speed counter Standards, approvals, certificates	Yes
Ecological footprint	Yes
environmental product declaration Global warming potential	
— global warming potential, (total) [CO2 eq]	570 kg
— global warming potential, (total) [CO2 eq] — global warming potential, (during production) [CO2	96.9 kg
eq] global warming potential, (during production) [CO2	483 kg
eq] — global warming potential, (after end of life cycle)	-9.97 kg
[CO2 eq]	
Ambient conditions	
Ambient temperature during operation	0.00
horizontal installation, min.horizontal installation, max.	0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
• vertical installation min	display is switched off 0 °C
 vertical installation, min. 	

• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Write protection for Failsafe 	No
 Protection level: Complete protection 	Yes
User administration	Yes; device-wide
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 929 g
Classifications	

	Version	Classification
eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

CE EG-Konf. UK CA

Manufacturer Declaration

Miscellaneous



Miscellaneous

5/20/2025

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General Product App	proval	EMV	For use in hazardous	locations	
RCM		RCM	IECE×	KEX ATEX	EM
For use in hazardous	s locations				
UL UL	EM	<u>Miscellaneous</u>	IECEX	KEX ATEX	<u>CCC-Ex</u>
Test Certificates	Marine / Shipping				
<u>Type Test Certific-</u> ates/Test Report	ABS	BUREAU VERITAS		Lloyds Register us	<u>NK / Nippon Kaiji Ky-</u> <u>okai</u>
Marine / Shipping			other		Environment
RINA	CCS (China Classifica- tion Society)	ANTAN HEASTRE	Profibus	<u>PROFINET</u>	EPD
Industrial Communication					
Profibus	PROFINET				
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