## **Data sheet**

## 6ES7516-3AN02-0AB0



\*\*\* spare part \*\*\* SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with work memory 1 MB for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS01
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3AN01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.85 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

a integrated (for program)	1 Mbyta
• integrated (for program)	1 Mbyte
integrated (for data)  Load memory	5 Mbyte
•	22 Chuta
Plug-in (SIMATIC Memory Card), max.  Parkers	32 Gbyte
Backup	Voc
maintenance-free	Yes
CPU processing times	10
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	5 Mbyte, 1 of DD3 With absolute addressing, the max. 3/26 is 04 ND
Number range	0 65 535
• Size, max.	1 Mbyte
• Size, max.	i mayo
Number range	0 65 535
Size, max.	1 Mbyte
• Size, max.	i mayo
• Size, max.	1 Mhyta
Number of free cycle OBs	1 Mbyte 100
Number of time alarm OBs	20
Number of time alarm OBs     Number of delay alarm OBs	20
•	
Number of cyclic interrupt OBs     Number of process clarm OBs	20; With minimum OB 3x cycle of 250 μs 50
Number of DDV4 clarm OBs	
Number of DPV1 alarm OBs     Number of inceptrancy mode OBs	3
Number of technology symphesis of technology and technology and technology are placed. ORs.	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	counters, DBs, and technology data (axes): 472 KB 5 Mbyte; When using PS 6 0W 24/48/60 V DC HF

• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
	32 kbyte, All outputs are in the process image
per integrated IO subsystem	0 khyta
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	011.1
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul><li>integrated</li></ul>	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
North and of IO October Haus-	inserted in total
Number of IO Controllers	2
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available
Trainbar of Fit Ows	slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
<ul><li>in AS, master</li><li>in AS, device</li></ul>	Yes
on Ethernet via NTP  Interfered	Yes
Interfaces	
Number of PROFINIET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
<ul> <li>Number of ports</li> </ul>	2
integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes

Yes PROFINET IO Device • SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted Web server Yes Media redundancy Yes **PROFINET IO Controller** Services - PG/OP communication Yes - Isochronous mode Yes - Direct data exchange Yes; Requirement: IRT and isochronous mode (MRPD optional) - IRT - PROFlenergy Yes; per user program - Prioritized startup Yes; Max. 32 PROFINET devices - Number of connectable IO Devices, max. 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET - Of which IO devices with IRT, max. 64 - Number of connectable IO Devices for RT, max. 256 - of which in line max 256 - Number of IO Devices that can be simultaneously 8; in total across all interfaces activated/deactivated, max. - Number of IO Devices per tool, max. 8 - Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT — for send cycle of 250 µs  $250\;\mu\text{s}$  to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375  $\mu s$  of the isochronous OB is decisive — for send cycle of 500 µs 500 µs to 8 ms - for send cycle of 1 ms 1 ms to 16 ms - for send cycle of 2 ms 2 ms to 32 ms - for send cycle of 4 ms 4 ms to 64 ms — With IRT and parameterization of "odd" send cycles Update time = set "odd" send clock (any multiple of 125  $\mu$ s: 375  $\mu$ s, 625  $\mu$ s ... 3 Update time for RT 250 µs to 128 ms - for send cycle of 250 µs — for send cycle of 500 µs 500 µs to 256 ms 1 ms to 512 ms — for send cycle of 1 ms - for send cycle of 2 ms 2 ms to 512 ms - for send cycle of 4 ms 4 ms to 512 ms **PROFINET IO Device** Services — PG/OP communication Yes - Isochronous mode No - IRT Yes - PROFlenergy Yes; per user program - Shared device Yes - Number of IO Controllers with shared device, max. 4 - activation/deactivation of I-devices Yes; per user program - Asset management record Yes; per user program 2. Interface Interface types • RJ 45 (Ethernet) Yes; X2 Number of ports 1 • integrated switch No Protocols Yes; IPv4 IP protocol • PROFINET IO Controller Yes PROFINET IO Device Yes • SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted Web server Yes Media redundancy No

PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
·	PROFIBUS or PROFINET  32
<ul><li>— Number of connectable IO Devices for RT, max.</li><li>— of which in line, max.</li></ul>	32
	8; in total across all interfaces
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
<ul> <li>Prioritized startup</li> </ul>	No
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP device</li> </ul>	No
SIMATIC communication	Yes
PROFIBUS DP master	
Number of connections, max.	48; for the integrated PROFIBUS DP interface
<ul><li>Number of connections, max.</li><li>max. number of DP devices</li></ul>	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
max. number of DP devices	-
max. number of DP devices  Services	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
max. number of DP devices	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
max. number of DP devices  Services	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul><li>max. number of DP devices</li><li>Services</li><li>— PG/OP communication</li></ul>	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes
<ul> <li>max. number of DP devices</li> <li>Services</li> <li>— PG/OP communication</li> <li>— Equidistance</li> </ul>	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes
<ul> <li>max. number of DP devices</li> <li>Services</li> <li>— PG/OP communication</li> <li>— Equidistance</li> <li>— Isochronous mode</li> </ul>	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes
<ul> <li>max. number of DP devices</li> <li>Services</li> <li>— PG/OP communication</li> <li>— Equidistance</li> <li>— Isochronous mode</li> <li>— activation/deactivation of DP devices</li> </ul>	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes
max. number of DP devices  Services  — PG/OP communication  — Equidistance  — Isochronous mode  — activation/deactivation of DP devices  Interface types	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes
max. number of DP devices  Services  — PG/OP communication  — Equidistance  — Isochronous mode  — activation/deactivation of DP devices  Interface types  RJ 45 (Ethernet)	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes
max. number of DP devices  Services  — PG/OP communication  — Equidistance  — Isochronous mode  — activation/deactivation of DP devices  Interface types  RJ 45 (Ethernet)  • 100 Mbps	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes
max. number of DP devices  Services  — PG/OP communication — Equidistance — Isochronous mode — activation/deactivation of DP devices  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes
max. number of DP devices  Services  — PG/OP communication  — Equidistance  — Isochronous mode  — activation/deactivation of DP devices  Interface types  RJ 45 (Ethernet)  • 100 Mbps  • Autonegotiation  • Autocrossing	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes
max. number of DP devices  Services  — PG/OP communication — Equidistance — Isochronous mode — activation/deactivation of DP devices  Interface types  RJ 45 (Ethernet)      100 Mbps     Autonegotiation     Autocrossing     Industrial Ethernet status LED	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes
max. number of DP devices  Services  — PG/OP communication — Equidistance — Isochronous mode — activation/deactivation of DP devices  Interface types  RJ 45 (Ethernet)      100 Mbps     Autonegotiation     Autocrossing     Industrial Ethernet status LED  RS 485	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
max. number of DP devices  Services  — PG/OP communication — Equidistance — Isochronous mode — activation/deactivation of DP devices  Interface types  RJ 45 (Ethernet)      100 Mbps     Autonegotiation     Autocrossing     Industrial Ethernet status LED  RS 485     Transmission rate, max.	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
max. number of DP devices  Services  — PG/OP communication — Equidistance — Isochronous mode — activation/deactivation of DP devices  Interface types  RJ 45 (Ethernet)	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
max. number of DP devices  Services  — PG/OP communication — Equidistance — Isochronous mode — activation/deactivation of DP devices  Interface types  RJ 45 (Ethernet)      100 Mbps     Autonegotiation     Autocrossing     Industrial Ethernet status LED  RS 485      Transmission rate, max.  Protocols  PROFIsafe  Number of connections	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Services     — PG/OP communication     — Equidistance     — Isochronous mode     — activation/deactivation of DP devices  Interface types  RJ 45 (Ethernet)     • 100 Mbps     • Autonegotiation     • Autocrossing     • Industrial Ethernet status LED  RS 485     • Transmission rate, max.  Protocols  PROFIsafe  Number of connections     • Number of connections, max.	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
max. number of DP devices  Services  — PG/OP communication — Equidistance — Isochronous mode — activation/deactivation of DP devices  Interface types  RJ 45 (Ethernet)      100 Mbps     Autonegotiation     Autocrossing     Industrial Ethernet status LED  RS 485      Transmission rate, max.  Protocols  PROFIsafe  Number of connections	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

<ul> <li>Number of S7 routing paths</li> </ul>	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
<ul> <li>PG/OP communication</li> </ul>	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes Yes
SNMP     DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	res, Optional
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	10
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	2 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
Number of simultaneous calls of the client instructions for data access, per connection, max.	5
Number of registerable nodes, max.	5 000
Number of registerable method calls of OPC_UA_MethodCall, max.	100
Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space

	· ·
Application authentication	Yes
<ul><li>— Security policies</li></ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
Liner authentication	
<ul><li>— User authentication</li><li>— GDS support (certificate management)</li></ul>	"anonymous" or by user name & password Yes
	48
Number of sessions, max.	100 000
Number of accessible variables, max.	20 000
Number of subscriptions per session may	20 000
<ul><li>— Number of subscriptions per session, max.</li><li>— Sampling interval, min.</li></ul>	100 ms
— Publishing interval, min.	200 ms
Number of server methods, max.	50
Number of server methods, max.      Number of inputs/outputs per server method, max.	20
Number of impuls/outputs per server metriou, max.      Number of monitored items, recommended max.	
Number of morniored items, recommended max.      Number of server interfaces, max.	2 000; for 1 s sampling interval and 1 s send interval  10 of each "Server interfaces" / "Companion specification" type and 20 of the
— Number of Server interfaces, max.	type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces,</li> </ul>	5 000
max.	
<ul> <li>Alarms and Conditions</li> </ul>	Yes
<ul> <li>Number of program alarms</li> </ul>	200
Number of alarms for system diagnostics	100
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block,
Number of leadable program messages in PUIN may	ProDiag or GRAPH 5 000
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	0 000
Number of program alarms     Number of program alarms	1 000
• Number of program diams	1 000
· ·	200
Number of alarms for system diagnostics	200
Number of alarms for system diagnostics     Number of alarms for motion technology objects	200 160
<ul> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> <li>Test commissioning functions</li> </ul>	160
Number of alarms for system diagnostics     Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Number of alarms for system diagnostics     Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of alarms for system diagnostics     Number of alarms for motion technology objects      Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of alarms for system diagnostics     Number of alarms for motion technology objects      Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of alarms for system diagnostics     Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step  Number of breakpoints  Status/control  Status/control variable Variables	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable Variables Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step  Number of breakpoints  Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step Number of breakpoints  Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable Variables  Number of variables, max.  of which status variables, max.  forcing  Forcing	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable Variables  Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing  Forcing  Forcing, variables	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step  Number of breakpoints  Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing  Forcing Forcing Forcing, variables, max.  Number of variables, max.  Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200
<ul> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> <li>Test commissioning functions</li> <li>Joint commission (Team Engineering)</li> <li>Status block</li> <li>Single step</li> <li>Number of breakpoints</li> <li>Status/control</li> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max.         <ul> <li>of which status variables, max.</li> </ul> </li> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> </ul>	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
<ul> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> <li>Test commissioning functions</li> <li>Joint commission (Team Engineering)</li> <li>Status block</li> <li>Single step</li> <li>Number of breakpoints</li> <li>Status/control</li> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max.  — of which status variables, max.  — of which control variables, max.</li> <li>Forcing</li> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> <li>Number of entries, max.</li> </ul>	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job Yes Peripheral inputs/outputs 200  Yes 3 200
<ul> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> <li>Test commission (Team Engineering)</li> <li>Status block</li> <li>Single step</li> <li>Number of breakpoints</li> <li>Status/control</li> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max.  — of which status variables, max.</li> <li>— of which control variables, max.</li> <li>Forcing</li> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>— of which powerfail-proof</li> </ul>	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
<ul> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> <li>Test commission (Team Engineering)</li> <li>Status block</li> <li>Single step</li> <li>Number of breakpoints</li> <li>Status/control</li> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max.  — of which status variables, max.</li> <li>— of which control variables, max.</li> <li>Forcing</li> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> <li>Number of entries, max.  — of which powerfail-proof</li> <li>Traces</li> </ul>	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500
<ul> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> <li>Test commission (Team Engineering)</li> <li>Status block</li> <li>Single step</li> <li>Number of breakpoints</li> <li>Status/control</li> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max.  — of which status variables, max.  — of which control variables, max.</li> <li>Forcing</li> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>— of which powerfail-proof</li> </ul> Traces <ul> <li>Number of configurable Traces</li> </ul>	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job Yes Peripheral inputs/outputs 200  Yes 3 200
<ul> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> <li>Test commission (Team Engineering)</li> <li>Status block</li> <li>Single step</li> <li>Number of breakpoints</li> <li>Status/control</li> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max.  — of which status variables, max.  — of which control variables, max.</li> <li>Forcing</li> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> <li>Number of entries, max.  — of which powerfail-proof</li> <li>Traces</li> <li>Number of configurable Traces</li> <li>Interrupts/diagnostics/status information</li> </ul>	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500
<ul> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> <li>Test commission (Team Engineering)</li> <li>Status block</li> <li>Single step</li> <li>Number of breakpoints</li> <li>Status/control</li> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max.  — of which status variables, max.  — of which control variables, max.</li> <li>Forcing</li> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>— of which powerfail-proof</li> </ul> Traces <ul> <li>Number of configurable Traces</li> </ul> Interrupts/diagnostics/status information Diagnostics indication LED	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500  4; Up to 512 KB of data per trace are possible
Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step Number of breakpoints  Status/control  Status/control  Status/control variable Variables Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500  4; Up to 512 KB of data per trace are possible
Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block Single step Number of breakpoints  Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing Forcing Forcing, variables Number of variables, max.  Diagnostic buffer present Number of entries, max. — of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED RUN/STOP LED ERROR LED	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500  4; Up to 512 KB of data per trace are possible  Yes Yes
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<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	2 400
Required Motion Control resources	
— per speed-controlled axis	40
per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	7
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C; No condensation
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
vertical installation, min.	-25 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
Password for display	Yes
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm

Depth	129 mm
Weights	
Weight, approx.	845 g
Classifications	

Version Classification eClass 14 27-24-22-07 12 27-24-22-07 eClass 27-24-22-07 eClass 9.1 27-24-22-07 eClass 9 27-24-22-07 eClass 8 eClass 7.1 27-24-22-07 6 27-24-22-07 eClass 9 EC000236 ETIM EC000236 ETIM 8 EC000236 **ETIM** 7 **IDEA** 4 3565 UNSPSC 32-15-17-05 15

Approvals / Certificates

General Product Approval other Environment







Confirmation

Environmental Confirmations

last modified:

4/18/2025