SIEMENS

Data sheet

6ES7513-1FL02-0AB0



*** spare part *** SIMATIC S7-1500F, CPU 1513F-1 PN, central processing unit with work memory 450 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 40 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1513F-1 PN
HW functional status	FS03
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $500~\mu s$ (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7513-1FL01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

a integrated (for program)	450 khyta
• integrated (for program)	450 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	00.01.4
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	N/
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	40 ns
for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
0:	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB Number and a	0. 05 505
Number range	0 65 535
• Size, max.	450 kbyte
FC	
Number range	0 65 535
• Size, max.	450 kbyte
OB	
• Size, max.	450 kbyte
Number of free cycle OBs	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	100
Number	Any (only limited by the main memory)
	Any (only limited by the main memory)
Retentivity	Von
— adjustable	Yes
S7 times	2.040
Number Petertisits	2 048
Retentivity	V
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	
	Yes
Data areas and their retentivity	Yes
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Yes 128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
	128 kbyte; In total; available retentive memory for bit memories, timers,

• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
 Retentivity preset 	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	2 0-10, max. humber of modules / submodules
	22 khyte: All inputs are in the process image
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
	10 3, Typ 2 3
Operating hours counter	16
Number Clark a make a size tion	16
Clock synchronization	V.
• supported	Yes
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
■ IIIICUIAICU SWIICII	100
Protocols	Very ID-4
Protocols • IP protocol	Yes; IPv4
Protocols • IP protocol • PROFINET IO Controller	Yes
Protocols • IP protocol	
Protocols • IP protocol • PROFINET IO Controller	Yes
Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device	Yes Yes

Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0	
PROFINET IO Controller	100, In a rational agos according to 120 of 100 f Edition 2.0	
Services		
— PG/OP communication	Yes	
Isochronous mode	Yes	
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)	
— IRT	Yes	
— PROFlenergy		
Prioritized startup	Yes; per user program Yes; Max. 32 PROFINET devices	
Number of connectable IO Devices, max.		
— Number of connectable to Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	
 Of which IO devices with IRT, max. 	64	
 Number of connectable IO Devices for RT, max. 		
— of which in line, max.	128	
Number of IO Devices that can be simultaneously 8; in total across all interfaces		
activated/deactivated, max.		
 Number of IO Devices per tool, max. 	8	
 Updating times The minimum value of the update time also depends on comm set for PROFINET IO, on the number of IO devices, and on the configured user data 		
Update time for IRT		
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive	
— for send cycle of 500 μs	500 μs to 8 ms	
— for send cycle of 1 ms	1 ms to 16 ms	
— for send cycle of 2 ms	2 ms to 32 ms	
— for send cycle of 4 ms	4 ms to 64 ms	
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3	
Update time for RT	875 μs)	
— for send cycle of 250 μs	250 μs to 128 ms	
— for send cycle of 500 μs	500 μs to 256 ms	
— for send cycle of 1 ms	1 ms to 512 ms	
— for send cycle of 2 ms	2 ms to 512 ms	
— for send cycle of 4 ms	4 ms to 512 ms	
PROFINET IO Device		
Services		
 PG/OP communication 	Yes	
— Isochronous mode	No	
— IRT	Yes	
— PROFlenergy	Yes; per user program	
— Shared device	Yes	
 Number of IO Controllers with shared device, max. 	4	
 activation/deactivation of I-devices 	Yes; per user program	
Asset management record	Yes; per user program	
Interface types		
RJ 45 (Ethernet)		
• 100 Mbps	Yes	
Autonegotiation	Yes	
Autocrossing	Yes	
Industrial Ethernet status LED	Yes	
Protocols		
PROFIsafe	Yes; V2.4 / V2.6	
Number of connections		
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs	
Number of connections reserved for ES/HMI/web	10	
Number of connections via integrated interfaces		
Number of S7 routing paths		
Redundancy mode		
H-Sync forwarding	Yes	
Media redundancy		
— Media redundancy	Yes; only via 1st interface (X1)	
,	, , ,	

— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client	
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0	
— MRPD	Yes; Requirement: IRT	
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD	
 Number of stations in the ring, max. 	50	
SIMATIC communication		
 PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected	
 S7 routing 	Yes	
 S7 communication, as server 	Yes	
 S7 communication, as client 	Yes	
User data per job, max.	See online help (S7 communication, user data size)	
Open IE communication		
• TCP/IP	Yes	
— Data length, max.	64 kbyte	
several passive connections per port, supported	Yes	
• ISO-on-TCP (RFC1006)	Yes	
— Data length, max.	64 kbyte	
• UDP	Yes	
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast	
— UDP multicast	Yes; Max. 5 multicast circuits	
• DHCP	Yes	
• DNS	Yes	
• SNMP	Yes	
• DCP	Yes	
• LLDP	Yes	
• Encryption	Yes; Optional	
Web server	res, Optional	
HTTP	Yes; Standard and user pages	
• HTTPS	Yes; Standard and user pages	
OPC UA	res, standard and user pages	
Runtime license required	Yes	
OPC UA Client	Yes	
Application authentication	Yes	
Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256	
— User authentication	"anonymous" or by user name & password	
Number of connections, max.	4	
 Number of nodes of the client interfaces, recommended max. 	1 000	
— Number of elements for one call of	300	
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_		
max. — Number of elements for one call of	20	
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of		
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection,	20	
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client	20 100	
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max.	2010015	
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max.	20 100 1 5 5 000	
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max.	2010015	
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of	20 100 1 5 5 000 100	
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling	20 100 1 5 5 000 100	
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20 100 1 5 5 000 100 20	
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC UA Server	20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space	
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC UA Server — Application authentication	20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,	
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC UA Server — Application authentication — Security policies	20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256	
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC UA Server — Application authentication — Security policies — User authentication	20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password	

Number of registerable nodes, may	10 000	
— Number of registerable nodes, max.— Number of subscriptions per session, max.	20	
·	100 ms	
— Sampling interval, min.	500 ms	
— Publishing interval, min.— Number of server methods, max.20		
Number of server methods, max. Number of inputs/outputs per server method, max.		
Number of imputs/outputs per server metriou, max. Number of monitored items, recommended max.	20	
Number of monitored items, recommended max. Number of server interfaces, max.	1 000; for 1 s sampling interval and 1 s send interval 10 of each "Server interfaces" / "Companion specification" type and 20 of the	
— Number of Server Interfaces, Indx.	type "Reference namespace"	
 Number of nodes for user-defined server interfaces, max. 	1 000	
 Alarms and Conditions 	Yes	
Further protocols		
• MODBUS	Yes; MODBUS TCP	
Isochronous mode		
Equidistance	Yes	
S7 message functions		
Number of login stations for message functions, max.	32	
Program alarms	Yes	
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH	
Number of loadable program messages in RUN, max.	2 500	
Number of simultaneously active program alarms		
Number of program alarms	600	
Number of alarms for system diagnostics	100	
Number of alarms for motion technology objects	80	
Test commissioning functions		
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems	
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)	
Single step	No	
Number of breakpoints	8	
Status/control		
	Yes; without fail-safe	
Status/control	Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters	
Status/control Status/control variable Variables		
Status/control Status/control variable Variables Number of variables, max.	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters	
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max.	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job	
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters	
Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job	
Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe	
Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe)	
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Number of variables, max.	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe	
Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200	
Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes	
Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max.	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000	
Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes	
Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000	
Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500	
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500	
Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500	
Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible	
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible	
Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes	
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes	
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes	
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes	
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED RRROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes	
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED RRROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y	
Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED RROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y	

— per positioning axis	80	
— per synchronous axis	160	
— per external encoder	80	
— per output cam	20	
— per cam track	160	
— per probe	40	
 Positioning axis 		
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	5	
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	10	
Controller		
PID_Compact	Yes; Universal PID controller with integrated optimization	
PID_3Step	Yes; PID controller with integrated optimization for valves	
PID-Temp	Yes; PID controller with integrated optimization for temperature	
Counting and measuring	,	
High-speed counter	Yes	
Standards, approvals, certificates		
Highest safety class achievable in safety mode		
Performance level according to ISO 13849-1	Plo	
Performance level according to ISO 13849-1 SIL acc. to IEC 61508	PLe SIL 3	
Probability of failure (for service life of 20 years and repair time		
Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05	
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09	
Ambient conditions		
Ambient temperature during operation		
 horizontal installation, min. 	-25 °C; No condensation	
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off	
 vertical installation, min. 	-25 °C; No condensation	
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off	
Ambient temperature during storage/transportation		
• min.	-40 °C	
• max.	70 °C	
Altitude during operation relating to sea level		
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual	
configuration / header		
configuration / programming / header		
Programming language		
— LAD	Yes; incl. failsafe	
— FBD	Yes; incl. failsafe	
— STL	Yes	
— SCL	Yes	
— SCL — GRAPH		
	Yes	
Know-how protection	Von	
User program protection/password protection	Yes	
Copy protection	Yes	
Block protection	Yes	
Access protection		
Password for display	Yes	
Protection level: Write protection	Yes; Specific write protection both for Standard and for Failsafe	
 Protection level: Read/write protection 	Yes	
 Protection level: Write protection for Failsafe 	Yes	
Protection level: Complete protection	Yes	
programming / cycle time monitoring / header		
• lower limit	adjustable minimum cycle time	
• upper limit	adjustable maximum cycle time	
Dimensions		
Width	35 mm	

Height 147 mm Depth 129 mm Weights 405 g Weight, approx.

	Version	Classification
eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

Manufacturer Declara-<u>tion</u>





Miscellaneous



Miscellaneous

General Product Approval

EMV

For use in hazardous locations







<u>FM</u>

CCC-Ex



For use in hazardous locations

Functional Saftey

Marine / Shipping



Miscellaneous

Type Examination Certificate

Type Examination Certificate





Marine / Shipping







NK / Nippon Kaiji Ky-<u>okai</u>



CCS (China Classification Society)

Marine / Shipping

other

Industrial Communication



PROFINET

PROFINET

last modified:

12/8/2024

