## SIEMENS

## Data sheet

## 6ES7511-1CK01-0AB0



SIMATIC S7-1500 Compact CPU CPU 1511C-1PN, central processing unit with working memory 175 KB for program and 1 MB for data, 16 digital inputs, 16 digital outputs, 5 analog inputs, 2 analog outputs, 6 high speed counters, 4 high speed outputs for PTO/PWM/frequency output 1. interface: PROFINET IRT with 2 port switch, 60 NS bit-performance, incl. front connector push-in, SIMATIC memory card necessary

Figuresimilar

| General information   |  |  |
|---|--|--|
| Product type designation                                      | CPU 1511C-1 PN   |  |
| HW functional status  | FS03   |  |
| Firmware version  | V2.9   |  |
| Product function  |  |  |
| ● I&M data  | Yes; I&M0 to I&M3  |  |
| Isochronous mode  | Yes; With minimum OB 6x cycle of 625 µs (distributed)  |  |
| Engineering with  |  |  |
| STEP 7 TIA Portal configurable/integrated from version        | V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1CK00-0AB0 |  |
| Configuration control   |  |  |
| via dataset   | Yes  |  |
| Display   |  |  |
| Screen diagonal [cm]  | 3.45 cm  |  |
| Control elements  |  |  |
| Number of keys  | 8  |  |
| Mode buttons  | 2  |  |
| Supply voltage  |  |  |
| Rated value (DC)  | 24 V   |  |
| permissible range, lower limit (DC)                           | 19.2 V; 20.4 V DC, for supplying the digital inputs/outputs  |  |
| permissible range, upper limit (DC)                           | 28.8 V   |  |
| Reverse polarity protection                                   | Yes  |  |
| Mains buffering   |  |  |
| <ul> <li>Mains/voltage failure stored energy time</li> </ul>  | 5 ms; Refers to the power supply on the CPU section  |  |
| Repeat rate, min.   | 1/s  |  |
| Input current   |  |  |
| Current consumption (rated value)                             | 0.8 A; Without load; 9.8 A: CPU + load   |  |
| Current consumption, max.                                     | 1 A; Without load; 10 A: CPU + load  |  |
| Inrush current, max.  | 1.9 A; Rated value   |  |
| l²t   | 0.34 A <sup>2</sup> ·s   |  |
| Digital inputs  |  |  |
| <ul> <li>from load voltage L+ (without load), max.</li> </ul> | 20 mA; per group   |  |
| Digital outputs   |  |  |
| <ul> <li>from load voltage L+, max.</li> </ul>                | 30 mA; Per group, without load   |  |
| output voltage / header                                       |  |  |
| Rated value (DC)  | 24 V   |  |
| Encoder supply  |  |  |
| Number of outputs   | 1; One common 24 V encoder supply  |  |
| 24 V encoder supply   |  |  |

| 64.V  | X 1. (00)0  |
|---|---|
| • 24 V  | Yes; L+ (-0.8 V)  |
| Short-circuit protection                                | Yes   |
| Output current, max.                                    | 1 A   |
| Power   |   |
| Infeed power to the backplane bus                       | 10 W  |
| Power consumption from the backplane bus (balanced)     | 8.5 W   |
| Power loss  |   |
| Power loss, typ.  | 11.8 W  |
| Memory  |   |
| Number of slots for SIMATIC memory card                 | 1   |
| SIMATIC memory card required                            | Yes   |
| Work memory   |   |
| <ul> <li>integrated (for program)</li> </ul>            | 175 kbyte   |
| <ul> <li>integrated (for data)</li> </ul>               | 1 Mbyte   |
| Load memory   |   |
| <ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul> | 32 Gbyte  |
| Backup  |   |
| maintenance-free  | Yes   |
| CPU processing times                                    |   |
| for bit operations, typ.                                | 60 ns   |
| for word operations, typ.                               | 72 ns   |
| for fixed point arithmetic, typ.                        | 96 ns   |
| for floating point arithmetic, typ.                     | 384 ns  |
| CPU-blocks  |   |
| Number of elements (total)                              | 4 000; Blocks (OB, FB, FC, DB) and UDTs   |
| DB  |   |
| Number range  | 1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999 |
| • Size, max.  | 1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB   |
| FB  |   |
| Number range  | 0 65 535  |
| • Size, max.  | 175 kbyte   |
| FC  |   |
| Number range  | 0 65 535  |
| • Size, max.  | 175 kbyte   |
| OB  |   |
| • Size, max.  | 175 kbyte   |
| <ul> <li>Number of free cycle OBs</li> </ul>            | 100   |
| Number of time alarm OBs                                | 20  |
| <ul> <li>Number of delay alarm OBs</li> </ul>           | 20  |
| <ul> <li>Number of cyclic interrupt OBs</li> </ul>      | 20; With minimum OB 3x cycle of 500 µs  |
| <ul> <li>Number of process alarm OBs</li> </ul>         | 50  |
| <ul> <li>Number of DPV1 alarm OBs</li> </ul>            | 3   |
| Number of isochronous mode OBs                          | 1   |
| Number of technology synchronous alarm OBs              | 2   |
| Number of startup OBs                                   | 100   |
| Number of asynchronous error OBs                        | 4   |
| Number of synchronous error OBs                         | 2   |
| Number of diagnostic alarm OBs                          | 1   |
| Nesting depth   |   |
| per priority class                                      | 24  |
| Counters, timers and their retentivity                  |   |
| S7 counter  |   |
| Number  | 2 048   |
| Retentivity   |   |
| — adjustable  | Yes   |
| IEC counter   |   |
| Number  | Any (only limited by the main memory)   |
| Retentivity   |   |
| — adjustable  | Yes   |
| S7 times  |   |

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| • Number  | 2 048  |
|---|--|
|   | 2 040  |
| Retentivity   | Vee  |
| — adjustable  | Yes  |
| IEC timer   |  |
| • Number  | Any (only limited by the main memory)  |
| Retentivity   | N/   |
| — adjustable  | Yes  |
| Data areas and their retentivity  |  |
| Retentive data area (incl. timers, counters, flags), max.   | 128 kbyte; In total; available retentive memory for bit memories, timers,<br>counters, DBs, and technology data (axes): 88 KB                        |
| Extended retentive data area (incl. timers, counters, flags), max.  | 1 Mbyte; When using PS 6 0W 24/48/60 V DC HF   |
| Flag  |  |
| • Size, max.  | 16 kbyte   |
| Number of clock memories  | 8; 8 clock memory bit, grouped into one clock memory byte  |
| Data blocks   |  |
| <ul> <li>Retentivity adjustable</li> </ul>  | Yes  |
| Retentivity preset  | No   |
| Local data  |  |
| <ul> <li>per priority class, max.</li> </ul>  | 64 kbyte; max. 16 KB per block   |
| Address area  |  |
| Number of IO modules  | 1 024; max. number of modules / submodules   |
| I/O address area  |  |
| Inputs  | 32 kbyte; All inputs are in the process image  |
| Outputs   | 32 kbyte; All outputs are in the process image   |
| per integrated IO subsystem   |  |
| — Inputs (volume)   | 8 kbyte  |
| — Outputs (volume)  | 8 kbyte  |
| per CM/CP   |  |
| — Inputs (volume)   | 8 kbyte  |
| — Outputs (volume)  | 8 kbyte  |
| Subprocess images   |  |
| <ul> <li>Number of subprocess images, max.</li> </ul>   | 32   |
| Hardware configuration  |  |
| Number of distributed IO systems  | 32; A distributed I/O system is characterized not only by the integration of   |
|   | distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| Number of DP masters  |  |
| • Via CM  | 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be<br>inserted in total   |
| Number of IO Controllers  |  |
| integrated  | 1  |
| • Via CM  | 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be<br>inserted in total   |
| Rack  |  |
| Modules per rack, max.  | 32; CPU + 31 modules   |
| Number of lines, max.   | 1  |
| PtP CM  |  |
| Number of PtP CMs   | the number of connectable PtP CMs is only limited by the number of available slots   |
| Time of day   |  |
| Clock   |  |
| Clock   |  |
| • Туре  | Hardware clock   |
|   | Hardware clock<br>6 wk; At 40 °C ambient temperature, typically  |
| • Туре  |  |
| <ul><li>Type</li><li>Backup time</li></ul>  | 6 wk; At 40 °C ambient temperature, typically  |
| <ul><li>Type</li><li>Backup time</li><li>Deviation per day, max.</li></ul>  | 6 wk; At 40 °C ambient temperature, typically  |
| <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> <li>Operating hours counter</li> </ul>   | 6 wk; At 40 °C ambient temperature, typically<br>10 s; Typ.: 2 s   |
| <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> <li>Operating hours counter <ul> <li>Number</li> </ul> </li> <li>Clock synchronization</li> </ul>  | 6 wk; At 40 °C ambient temperature, typically<br>10 s; Typ.: 2 s   |
| <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> </ul> Operating hours counter <ul> <li>Number</li> </ul> Clock synchronization <ul> <li>supported</li> </ul>   | 6 wk; At 40 °C ambient temperature, typically<br>10 s; Typ.: 2 s<br>16<br>Yes  |
| <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> </ul> Operating hours counter <ul> <li>Number</li> </ul> Clock synchronization <ul> <li>supported</li> <li>in AS, master</li> </ul>                        | 6 wk; At 40 °C ambient temperature, typically<br>10 s; Typ.: 2 s<br>16<br>Yes<br>Yes   |
| <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> </ul> Operating hours counter <ul> <li>Number</li> </ul> Clock synchronization <ul> <li>supported</li> <li>in AS, master</li> <li>in AS, device</li> </ul> | 6 wk; At 40 °C ambient temperature, typically<br>10 s; Typ.: 2 s<br>16<br>Yes<br>Yes<br>Yes  |
| <ul> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> </ul> Operating hours counter <ul> <li>Number</li> </ul> Clock synchronization <ul> <li>supported</li> <li>in AS, master</li> </ul>                        | 6 wk; At 40 °C ambient temperature, typically<br>10 s; Typ.: 2 s<br>16<br>Yes<br>Yes   |

|  | 10   |
|--|--|
| integrated channels (DI)   | 16   |
| Digital inputs, parameterizable  | Yes  |
| Source/sink input  | P-reading  |
| Input characteristic curve in accordance with IEC 61131, type 3  | Yes  |
| Digital input functions, parameterizable   |  |
| Gate start/stop  | Yes  |
| Capture  | Yes  |
| Synchronization  | Yes  |
| Input voltage  |  |
| <ul> <li>Type of input voltage</li> </ul>  | DC   |
| <ul> <li>Rated value (DC)</li> </ul>   | 24 V   |
| • for signal "0"   | -3 to +5V  |
| • for signal "1"   | +11 to +30V  |
| Input current  |  |
| <ul> <li>for signal "1", typ.</li> </ul>   | 2.5 mA   |
| Input delay (for rated value of input voltage)   |  |
| for standard inputs  |  |
| — parameterizable  | Yes; none / 0.05 / 0.1 / 0.4 / 1.6 / 3.2 / 12.8 / 20 ms  |
| — at "0" to "1", min.  | 4 µs; for parameterization "none"  |
| — at "0" to "1", max.  | 20 ms  |
| — at "1" to "0", min.  | 4 μs; for parameterization "none"  |
| — at "1" to "0", max.  | 20 ms  |
| for interrupt inputs   |  |
| — parameterizable  | Yes; Same as for standard inputs   |
| for technological functions  |  |
| — parameterizable  | Yes; Same as for standard inputs   |
| Cable length   |  |
| • shielded, max.   | 1 000 m; 600 m for technological functions; depending on input frequency,  |
|  | encoder and cable quality; max. 50 m at 100 kHz  |
| • unshielded, max.   | 600 m; for technological functions: No   |
| Digital outputs  |  |
| Type of digital output   | Transistor   |
| integrated channels (DO)   | 16   |
| Current-sourcing   | Yes; Push-pull output  |
|  |  |
| Short-circuit protection   | Yes; electronic/thermal  |
| Short-circuit protection <ul> <li>Response threshold, typ.</li> </ul>  | Yes; electronic/thermal<br>1.6 A with standard output, 0.5 A with high-speed output; see manual for details  |
| -  |  |
| Response threshold, typ.   | 1.6 A with standard output, 0.5 A with high-speed output; see manual for details   |
| Response threshold, typ.     Limitation of inductive shutdown voltage to   | 1.6 A with standard output, 0.5 A with high-speed output; see manual for details -0.8 V $$   |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration  | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> </ul>   |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration   | 1.6 A with standard output, 0.5 A with high-speed output; see manual for details<br>-0.8 V<br>Yes  |
| Response threshold, typ.     Limitation of inductive shutdown voltage to     Controlling a digital input     Accuracy of pulse duration     minimum pulse duration     Digital output functions, parameterizable   | 1.6 A with standard output, 0.5 A with high-speed output; see manual for details<br>-0.8 V<br>Yes<br>Up to $\pm 100$ ppm $\pm 2$ µs at high-speed output; see manual for details<br>2 µs; With High Speed output   |
| Response threshold, typ.      Limitation of inductive shutdown voltage to      Controlling a digital input      Accuracy of pulse duration      minimum pulse duration      Digital output functions, parameterizable          Switching tripped by comparison values  | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 μs at high-speed output; see manual for details</li> <li>2 μs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> </ul>  |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable     Switching tripped by comparison values     PWM output   | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 μs at high-speed output; see manual for details</li> <li>2 μs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> </ul>   |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable     Switching tripped by comparison values     PWM output     — Number, max.  | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> </ul>  |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable      Switching tripped by comparison values     PWM output     — Number, max.     — Cycle duration, parameterizable   | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> </ul>   |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable     Switching tripped by comparison values     PWM output     - Number, max.     - Cycle duration, parameterizable     - ON period, min.  | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> </ul>  |
| Response threshold, typ.      Limitation of inductive shutdown voltage to      Controlling a digital input      Accuracy of pulse duration      minimum pulse duration      Digital output functions, parameterizable      Switching tripped by comparison values      PWM output          — Number, max.          — Cycle duration, parameterizable          — ON period, min.          — ON period, max.      } }  | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> <li>100 %</li> </ul>   |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable     Switching tripped by comparison values     PWM output   | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> <li>100 %</li> <li>0.0036 %; For S7 analog format, min. 40 ns</li> </ul>   |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable     Switching tripped by comparison values     PWM output         — Number, max.         — Cycle duration, parameterizable         — ON period, min.         — ON period, max.         — Resolution of the duty cycle         Frequency output  | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> <li>100 %</li> </ul>   |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable      Switching tripped by comparison values      PWM output         — Number, max.         — Cycle duration, parameterizable         — ON period, min.         — ON period, max.         — Resolution of the duty cycle         Frequency output Switching capacity of the outputs  | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> <li>0.0036 %; For S7 analog format, min. 40 ns</li> <li>Yes</li> </ul>   |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable     Switching tripped by comparison values     PWM output     - Number, max.     Cycle duration, parameterizable     ON period, min.     ON period, max.     Resolution of the duty cycle     Frequency output  | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> <li>100 %</li> <li>0.0036 %; For S7 analog format, min. 40 ns</li> </ul>   |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable     Switching tripped by comparison values     PWM output         - Number, max.         - Cycle duration, parameterizable         - ON period, min.         - ON period, max.         - Resolution of the duty cycle     Frequency output Switching capacity of the outputs         - with resistive load, max.                                    | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> <li>0.0036 %; For S7 analog format, min. 40 ns</li> <li>Yes</li> <li>0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details</li> </ul>   |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable      Switching tripped by comparison values      PWM output         — Number, max.         — Cycle duration, parameterizable         — ON period, min.         — ON period, max.         — Resolution of the duty cycle         Frequency output Switching capacity of the outputs  | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> <li>0.0036 %; For S7 analog format, min. 40 ns</li> <li>Yes</li> <li>0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see</li> </ul>  |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable      Switching tripped by comparison values      PWM output   | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> <li>0.0036 %; For S7 analog format, min. 40 ns</li> <li>Yes</li> <li>0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details</li> <li>5 W; 1 W with high-speed output, i.e. when using a high-speed output; see</li> </ul>  |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable      Switching tripped by comparison values      PWM output         - Number, max.         - Cycle duration, parameterizable         - ON period, min.         - ON period, max.         - Resolution of the duty cycle         Frequency output Switching capacity of the outputs         - with resistive load, max.         - on lamp load, max. | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> <li>0.0036 %; For S7 analog format, min. 40 ns</li> <li>Yes</li> <li>0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details</li> <li>5 W; 1 W with high-speed output, i.e. when using a high-speed output; see</li> </ul>  |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable      Switching tripped by comparison values      PWM output          - Number, max.          - Cycle duration, parameterizable          - ON period, min.          - ON period, max.          - Resolution of the duty cycle          Frequency output      Switching capacity of the outputs          on lamp load, max.  Load resistance range    | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> <li>0.0036 %; For S7 analog format, min. 40 ns</li> <li>Yes</li> <li>0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details</li> <li>5 W; 1 W with high-speed output, i.e. when using a high-speed output; see manual for details</li> <li>4 W with high-speed output, i.e. when using a high-speed output; see manual for details</li> </ul>            |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable      Switching tripped by comparison values      PWM output   | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> <li>0.0036 %; For S7 analog format, min. 40 ns</li> <li>Yes</li> <li>0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details</li> <li>5 W; 1 W with high-speed output, i.e. when using a high-speed output; see manual for details</li> <li>48 Ω; 240 ohms with high-speed output, i.e. when using a high-speed output; see manual for details</li> </ul> |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable     Switching tripped by comparison values     PWM output         - Number, max.         - Cycle duration, parameterizable         - ON period, min.         - ON period, max.         - Resolution of the duty cycle         Frequency output Switching capacity of the outputs         on lamp load, max.         lower limit         upper limit | <ul> <li>1.6 A with standard output, 0.5 A with high-speed output; see manual for details</li> <li>-0.8 V</li> <li>Yes</li> <li>Up to ±100 ppm ±2 µs at high-speed output; see manual for details</li> <li>2 µs; With High Speed output</li> <li>Yes; As output signal of a high-speed counter</li> <li>Yes</li> <li>4</li> <li>Yes</li> <li>0 %</li> <li>0.0036 %; For S7 analog format, min. 40 ns</li> <li>Yes</li> <li>0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details</li> <li>5 W; 1 W with high-speed output, i.e. when using a high-speed output; see manual for details</li> <li>48 Ω; 240 ohms with high-speed output, i.e. when using a high-speed output; see manual for details</li> </ul> |
| Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Accuracy of pulse duration minimum pulse duration Digital output functions, parameterizable     Switching tripped by comparison values     PWM output   | 1.6 A with standard output, 0.5 A with high-speed output; see manual for details-0.8 VYesUp to ±100 ppm ±2 µs at high-speed output; see manual for details2 µs; With High Speed outputYes; As output signal of a high-speed counterYes4Yes0 %100 %0.0036 %; For S7 analog format, min. 40 nsYes5 W; 1 W with high-speed output, i.e. when using a high-speed output; see manual for details5 W; 1 W with high-speed output, i.e. when using a high-speed output; see manual for details48 Ω; 240 ohms with high-speed output, i.e. when using a high-speed output; see manual for details48 Ω; 240 ohms with high-speed output, i.e. when using a high-speed output; see manual for details  |

| - for signal "1" min   | $22.2 \times 10^{-1} \times 10^{-2} \times 10^{-2}$  |  |
|--|--|--|
| • for signal "1", min.   | 23.2 V; L+ (-0.8 V)  |  |
| Output current   | 0.5 A: 0.1 A with high speed output i.e. when using a high speed output  |  |
| ● for signal "1" rated value   | 0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output, observe derating; see manual for details   |  |
| • for signal "1" permissible range, min.   | 2 mA   |  |
| • for signal "1" permissible range, max.   | 0.6 A; 0.12 A with high-speed output, i.e. when using a high-speed output,   |  |
|  | observe derating; see manual for details   |  |
| for signal "0" residual current, max.  | 0.5 mA   |  |
| Output delay with resistive load <ul> <li>"0" to "1", max.</li> </ul>  | 200 με   |  |
| • 0 to 1, max.<br>• "1" to "0", max.   | 200 μs<br>500 μs; Load-dependent   |  |
| for technological functions  | ουσμο, Loau-acpenaent  |  |
| — "0" to "1", max.   | 5 µs; Depending on the output used, see additional description in manual   |  |
| — "1" to "0", max.   | 5 $\mu$ s; Depending on the output used, see additional description in manual  |  |
| Parallel switching of two outputs  |  |  |
| • for logic links  | Yes; for technological functions: No   |  |
| • for uprating   | No   |  |
| <ul> <li>for redundant control of a load</li> </ul>  | Yes; for technological functions: No   |  |
| Switching frequency  |  |  |
| <ul> <li>with resistive load, max.</li> </ul>  | 100 kHz; For high-speed output, 100 Hz for standard output   |  |
| • with inductive load, max.  | 0.5 Hz; Acc. to IEC 60947-5-1, DC-13; observe derating curve   |  |
| • on lamp load, max.   | 10 Hz  |  |
| Total current of the outputs   |  |  |
| Current per channel, max.  | 0.5 A; see additional description in the manual  |  |
| Current per group, max.  | 8 A; see additional description in the manual  |  |
| Current per power supply, max.   | 4 A; 2 power supplies for each group, current per power supply max. 4 A, see additional description in manual  |  |
| for technological functions  |  |  |
| — Current per channel, max.  | 0.5 A; see additional description in the manual  |  |
| Relay outputs  |  |  |
| Number of relay outputs  | 0  |  |
| Cable length   |  |  |
| <ul> <li>shielded, max.</li> </ul>   | 1 000 m; 600 m for technological functions; depending on output frequency,   |  |
|  | load, and cable quality; max. 50 m at 100 kHz  |  |
| • unshielded, max.   |  |  |
| • unshielded, max.<br>Analog inputs  | load, and cable quality; max. 50 m at 100 kHz  |  |
|  | load, and cable quality; max. 50 m at 100 kHz  |  |
| Analog inputs  | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No  |  |
| Analog inputs Number of analog inputs  | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD   |  |
| Analog inputs Number of analog inputs For current measurement For voltage measurement For resistance/resistance thermometer measurement  | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.<br>1  |  |
| Analog inputs Number of analog inputs  • For current measurement • For voltage measurement   | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.   |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit),   | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.<br>1  |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit),   | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.<br>1<br>28.8 V<br>40 mA<br>1 ms; Dependent on the parameterized interference frequency suppression; for   |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.  | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.<br>1<br>28.8 V<br>40 mA   |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.  | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.<br>1<br>28.8 V<br>40 mA<br>1 ms; Dependent on the parameterized interference frequency suppression; for<br>details, see conversion procedure in manual  |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable  | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.<br>1<br>28.8 V<br>40 mA<br>1 ms; Dependent on the parameterized interference frequency suppression; for<br>details, see conversion procedure in manual  |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages  | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.<br>1<br>28.8 V<br>40 mA<br>1 ms; Dependent on the parameterized interference frequency suppression; for<br>details, see conversion procedure in manual<br>Yes; °C/°F/K  |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V   | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.<br>1<br>28.8 V<br>40 mA<br>1 ms; Dependent on the parameterized interference frequency suppression; for<br>details, see conversion procedure in manual<br>Yes; °C/°F/K<br>Yes; Physical measuring range: ± 10 V   |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)  | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.<br>1<br>28.8 V<br>40 mA<br>1 ms; Dependent on the parameterized interference frequency suppression; for<br>details, see conversion procedure in manual<br>Yes; °C/°F/K<br>Yes; Physical measuring range: ± 10 V<br>100 kΩ   |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V   | load, and cable quality; max. 50 m at 100 kHz         600 m; for technological functions: No         5; 4x for U/I, 1x for R/RTD         4; max.         4; max.         1         28.8 V         40 mA         1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual         Yes; °C/°F/K         Yes; Physical measuring range: $\pm 10 \text{ V}$ 100 k $\Omega$ Yes; Physical measuring range: $\pm 10 \text{ V}$   |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)  | load, and cable quality; max. 50 m at 100 kHz         600 m; for technological functions: No         5; 4x for U/I, 1x for R/RTD         4; max.         4; max.         1         28.8 V         40 mA         1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual         Yes; °C/°F/K         Yes; Physical measuring range: ± 10 V         100 kΩ         Yes         100 kΩ         Yes         100 kΩ         Yes         100 kΩ  |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V   | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.<br>1<br>28.8 V<br>40 mA<br>1 ms; Dependent on the parameterized interference frequency suppression; for<br>details, see conversion procedure in manual<br>Yes; °C/°F/K<br>Yes; Physical measuring range: $\pm 10$ V<br>100 kΩ<br>Yes; Physical measuring range: $\pm 10$ V   |  |
| Analog inputs         Number of analog inputs         For current measurement         For voltage measurement         For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)   | load, and cable quality; max. 50 m at 100 kHz         600 m; for technological functions: No         5; 4x for U/I, 1x for R/RTD         4; max.         4; max.         1         28.8 V         40 mA         1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual         Yes; °C/°F/K         Yes; Physical measuring range: ± 10 V         100 kΩ         Yes         100 kΩ         Yes         100 kΩ         Yes         100 kΩ  |  |
| Analog inputs         Number of analog inputs         For current measurement         For voltage measurement         For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)         Input ranges (rated values), currents   | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.<br>1<br>28.8 V<br>40 mA<br>1 ms; Dependent on the parameterized interference frequency suppression; for<br>details, see conversion procedure in manual<br>Yes; °C/°F/K<br>Yes; Physical measuring range: $\pm 10$ V<br>100 kΩ<br>Yes; Physical measuring range: $\pm 10$ V<br>100 kΩ  |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)         Input ranges (rated values), currents         • 0 to 20 mA  | load, and cable quality; max. 50 m at 100 kHz600 m; for technological functions: No5; 4x for U/l, 1x for R/RTD4; max.4; max.128.8 V40 mA1 ms; Dependent on the parameterized interference frequency suppression; for<br>details, see conversion procedure in manual<br>Yes; °C/°F/KYes; Physical measuring range: $\pm$ 10 V<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm$ 20 mA  |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)         Input ranges (rated values), currents         • 0 to 20 mA         — Input resistance (0 to 20 mA)  | Ioad, and cable quality; max. 50 m at 100 kHz600 m; for technological functions: No5; 4x for U/I, 1x for R/RTD4; max.4; max.128.8 V40 mA1 ms; Dependent on the parameterized interference frequency suppression; for<br>details, see conversion procedure in manual<br>Yes; °C/°F/KYes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes<br>Pres<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 20 \text{ mA}$<br>50 $\Omega$ ; Plus approx. 55 ohm for overvoltage protection by PTC |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)         Input ranges (rated values), currents         • 0 to 20 mA         — Input resistance (0 to 20 mA)         • -20 mA to +20 mA   | load, and cable quality; max. 50 m at 100 kHz600 m; for technological functions: No5; 4x for U/I, 1x for R/RTD4; max.4; max.128.8 V40 mA1 ms; Dependent on the parameterized interference frequency suppression; for<br>details, see conversion procedure in manual<br>Yes; °C/°F/KYes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes<br>Pres; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 10 \text{ V}$<br>100 k $\Omega$<br>Yes; Physical measuring range: $\pm 20 \text{ mA}$<br>50 $\Omega$ ; Plus approx. 55 ohm for overvoltage protection by PTC<br>Yes  |  |
| Analog inputs         Number of analog inputs         For current measurement         For voltage measurement         For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)         Input ranges (rated values), currents         • 0 to 20 mA         — Input resistance (0 to 20 mA)         • -20 mA to +20 mA         — Input resistance (-20 mA to +20 mA) | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/l, 1x for R/RTD<br>4; max.<br>4; max.<br>1<br>28.8 V<br>40 mA<br>1 ms; Dependent on the parameterized interference frequency suppression; for<br>details, see conversion procedure in manual<br>Yes; °C/°F/K<br>Yes; Physical measuring range: $\pm 10$ V<br>100 kΩ<br>Yes; Physical measuring range: $\pm 20$ mA<br>50 Ω; Plus approx. 55 ohm for overvoltage protection by PTC<br>Yes<br>50 Ω; Plus approx. 55 ohm for overvoltage protection by PTC  |  |
| Analog inputs         Number of analog inputs         • For current measurement         • For voltage measurement         • For resistance/resistance thermometer measurement         permissible input voltage for voltage input (destruction limit), max.         permissible input current for current input (destruction limit), max.         Cycle time (all channels), min.         Technical unit for temperature measurement adjustable         Input ranges (rated values), voltages         • 0 to +10 V         — Input resistance (0 to 10 V)         • 1 V to 5 V         — Input resistance (1 V to 5 V)         • -10 V to +10 V         — Input resistance (-10 V to +10 V)         • -5 V to +5 V         — Input resistance (-5 V to +5 V)         Input ranges (rated values), currents         • 0 to 20 mA         — Input resistance (0 to 20 mA)         • -20 mA to +20 mA   | load, and cable quality; max. 50 m at 100 kHz<br>600 m; for technological functions: No<br>5; 4x for U/I, 1x for R/RTD<br>4; max.<br>4; max.<br>1<br>28.8 V<br>40 mA<br>1 ms; Dependent on the parameterized interference frequency suppression; for<br>details, see conversion procedure in manual<br>Yes; °C/°F/K<br>Yes; Physical measuring range: $\pm 10$ V<br>100 kΩ<br>Yes; Physical measuring range: $\pm 20$ mA<br>50 Ω; Plus approx. 55 ohm for overvoltage protection by PTC<br>Yes  |  |

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| Input ranges (rated values), resistance thermometer   |  |  |
|---|--|--|
| • Ni 100  | Yes; Standard/climate  |  |
| — Input resistance (Ni 100)   | 10 ΜΩ  |  |
| • Pt 100  | Yes; Standard/climate  |  |
| — Input resistance (Pt 100)   | 10 ΜΩ  |  |
| Input ranges (rated values), resistors  |  |  |
| • 0 to 150 ohms   | Yes; Physical measuring range: 0 600 ohms                                    |  |
| <ul> <li>Input resistance (0 to 150 ohms)</li> </ul>  | 10 MΩ  |  |
| • 0 to 300 ohms   | Yes; Physical measuring range: 0 600 ohms                                    |  |
| <ul> <li>Input resistance (0 to 300 ohms)</li> </ul>  | 10 MΩ  |  |
| • 0 to 600 ohms   | Yes  |  |
| <ul> <li>Input resistance (0 to 600 ohms)</li> </ul>  | 10 ΜΩ  |  |
| Cable length  |  |  |
| <ul> <li>shielded, max.</li> </ul>  | 800 m; for U/I, 200 m for R/RTD  |  |
| Analog outputs  |  |  |
| integrated channels (AO)  | 2  |  |
| Voltage output, short-circuit protection  | Yes  |  |
| Cycle time (all channels), min.   | 1 ms; Dependent on the parameterized interference frequency suppression; for |  |
| • • •   | details, see conversion procedure in manual                                  |  |
| Output ranges, voltage  |  |  |
| • 0 to 10 V   | Yes  |  |
| • 1 V to 5 V  | Yes  |  |
| • -10 V to +10 V  | Yes  |  |
| Output ranges, current  |  |  |
| • 0 to 20 mA  | Yes  |  |
| • -20 mA to +20 mA  | Yes  |  |
| • 4 mA to 20 mA   | Yes  |  |
| Load impedance (in rated range of output)   |  |  |
| <ul> <li>with voltage outputs, min.</li> </ul>  | 1 kΩ   |  |
| <ul> <li>with voltage outputs, capacitive load, max.</li> </ul>   | 100 nF   |  |
| <ul> <li>with current outputs, max.</li> </ul>  | 500 Ω  |  |
| <ul> <li>with current outputs, inductive load, max.</li> </ul>  | 1 mH   |  |
| Cable length  |  |  |
| • shielded, max.  | 200 m  |  |
| Analog value generation for the inputs  |  |  |
| Integration and conversion time/resolution per channel  |  |  |
| <ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>                                      | 16 bit   |  |
| <ul> <li>Integration time, parameterizable</li> </ul>   | Yes; 2.5 / 16.67 / 20 / 100 ms, acts on all channels                         |  |
| <ul> <li>Interference voltage suppression for interference</li> </ul>   | 400 / 60 / 50 / 10   |  |
| frequency f1 in Hz  |  |  |
| Smoothing of measured values  |  |  |
| parameterizable   | Yes  |  |
| Step: None  | Yes  |  |
| Step: low   | Yes  |  |
| Step: Medium  | Yes  |  |
| Step: High  | Yes  |  |
| Analog value generation for the outputs   |  |  |
| Integration and conversion time/resolution per channel  |  |  |
| <ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>                                      | 16 bit   |  |
| Settling time   |  |  |
| <ul> <li>for resistive load</li> </ul>  | 1.5 ms   |  |
| <ul> <li>for capacitive load</li> </ul>   | 2.5 ms   |  |
| <ul> <li>for inductive load</li> </ul>  | 2.5 ms   |  |
| Encoder   |  |  |
| Connection of signal encoders   |  |  |
| for voltage measurement   | Yes  |  |
| for current measurement as 4-wire transducer  | Yes  |  |
| for resistance measurement with two-wire connection   | Yes  |  |
| for resistance measurement with two-wire connection     for resistance measurement with three-wire connection | Yes  |  |
|   |  |  |
| for resistance measurement with four-wire connection  | Yes  |  |
| Connectable encoders  |  |  |

| • 2-wire sensor  | Yes  |  |  |
|--|--|--|--|
| <ul> <li>2-wire sensor</li> <li>permissible quiescent current (2-wire sensor), max.</li> </ul> | res<br>1.5 mA  |  |  |
| Encoder signals, incremental encoder (asymmetrical)  |  |  |  |
| Input voltage  | 24 V   |  |  |
| <ul> <li>Input voltage</li> <li>Input frequency, max.</li> </ul>                               | 100 kHz  |  |  |
| Counting frequency, max.   | 400 kHz; with quadruple evaluation   |  |  |
| Signal filter, parameterizable   | Yes  |  |  |
| <ul> <li>Incremental encoder with A/B tracks, 90° phase offset</li> </ul>                      | Yes  |  |  |
| Incremental encoder with A/B tracks, 90° phase offset  |  |  |  |
| and zero track   | Yes  |  |  |
| • pulse encoder  | Yes  |  |  |
| pulse encoder with direction   | Yes  |  |  |
| pulse encoder with one impulse signal per count direction                                      | Yes  |  |  |
| Errors/accuracies  | 0.4.9/   |  |  |
| Linearity error (relative to input range), (+/-)   | 0.1 %  |  |  |
| Temperature error (relative to input range), (+/-)   | 0.005 %/K  |  |  |
| Crosstalk between the inputs, max.   | -60 dB   |  |  |
| Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)                      | 0.05 %   |  |  |
| Output ripple (relative to output range, bandwidth 0 to 50 kHz),<br>(+/-)                      | 0.02 %   |  |  |
| Linearity error (relative to output range), (+/-)  | 0.15 %   |  |  |
| Temperature error (relative to output range), (+/-)  | 0.005 %/K  |  |  |
| Crosstalk between the outputs, max.  | -80 dB   |  |  |
| Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)                     | 0.05 %   |  |  |
| Operational error limit in overall temperature range   |  |  |  |
| <ul> <li>Voltage, relative to input range, (+/-)</li> </ul>                                    | 0.3 %  |  |  |
| <ul> <li>Current, relative to input range, (+/-)</li> </ul>                                    | 0.3 %  |  |  |
| <ul> <li>Resistance, relative to input range, (+/-)</li> </ul>                                 | 0.3 %  |  |  |
| • Resistance thermometer, relative to input range, (+/-)                                       | Pt100 Standard: ±2 K, Pt100 Climate: ±1 K, Ni100 Standard: ±1.2 K, Ni100 Climate: ±1 K     |  |  |
| <ul> <li>Voltage, relative to output range, (+/-)</li> </ul>                                   | 0.3 %  |  |  |
| <ul> <li>Current, relative to output range, (+/-)</li> </ul>                                   | 0.3 %  |  |  |
| Basic error limit (operational limit at 25 °C)   |  |  |  |
| <ul> <li>Voltage, relative to input range, (+/-)</li> </ul>                                    | 0.2 %  |  |  |
| <ul> <li>Current, relative to input range, (+/-)</li> </ul>                                    | 0.2 %  |  |  |
| <ul> <li>Resistance, relative to input range, (+/-)</li> </ul>                                 | 0.2 %  |  |  |
| • Resistance thermometer, relative to input range, (+/-)                                       | Pt100 Standard: ±1 K, Pt100 Climate: ±0.5 K, Ni100 Standard: ±0.6 K, Ni100 Climate: ±0.5 K |  |  |
| <ul> <li>Voltage, relative to output range, (+/-)</li> </ul>                                   | 0.2 %  |  |  |
| • Current, relative to output range, (+/-)   | 0.2 %  |  |  |
| Interference voltage suppression for f = n x (f1 +/- 1 %), f1 = interfe                        | rence frequency  |  |  |
| • Series mode interference (peak value of interference < rated value of input range), min.     | 30 dB  |  |  |
| Common mode voltage, max.  | 10 V   |  |  |
| Common mode interference, min.   | 60 dB; at 400 Hz: 50 dB  |  |  |
| Interfaces   |  |  |  |
| Number of PROFINET interfaces  | 1  |  |  |
| 1. Interface   |  |  |  |
| Interface types  |  |  |  |
| RJ 45 (Ethernet)   | Yes; X1  |  |  |
| Number of ports  | 2  |  |  |
| integrated switch  | -<br>Yes   |  |  |
| Protocols  |  |  |  |
| • IP protocol  | Yes; IPv4  |  |  |
| PROFINET IO Controller   | Yes  |  |  |
| PROFINET IO Device   | Yes  |  |  |
| SIMATIC communication  | Yes  |  |  |
| Open IE communication  |  |  |  |
|  | Yes; Optionally also encrypted   |  |  |
| <ul><li>Web server</li><li>Media redundancy</li></ul>  | Yes  |  |  |
|  | Yes  |  |  |
| PROFINET IO Controller   |  |  |  |

| Services  |  |  |
|---|--|--|
| — PG/OP communication   | Yes  |  |
| <ul> <li>— Isochronous mode</li> </ul>  | Yes  |  |
| — Direct data exchange  | Yes; Requirement: IRT and isochronous mode (MRPD optional)   |  |
| — IRT   | Yes  |  |
| — PROFlenergy   | Yes; per user program  |  |
| — Prioritized startup   | Yes; Max. 32 PROFINET devices  |  |
| - Number of connectable IO Devices, max.  | 128; In total, up to 256 distributed I/O devices can be connected via AS-i,<br>PROFIBUS or PROFINET  |  |
| <ul> <li>— Of which IO devices with IRT, max.</li> </ul>  | 64   |  |
| <ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>                                     | 128  |  |
| — of which in line, max.  | 128  |  |
| <ul> <li>— Number of IO Devices that can be simultaneously<br/>activated/deactivated, max.</li> </ul> | 8; in total across all interfaces  |  |
| <ul> <li>— Number of IO Devices per tool, max.</li> </ul>   | 8  |  |
| — Updating times  | The minimum value of the update time also depends on communication share<br>set for PROFINET IO, on the number of IO devices, and on the quantity of<br>configured user data |  |
| Update time for IRT   |  |  |
| — for send cycle of 250 μs  | 250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive                                |  |
| — for send cycle of 500 μs  | 500 $\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive                                |  |
| — for send cycle of 1 ms  | 1 ms to 16 ms  |  |
| — for send cycle of 2 ms  | 2 ms to 32 ms  |  |
| — for send cycle of 4 ms  | 4 ms to 64 ms  |  |
| <ul> <li>— With IRT and parameterization of "odd" send cycles</li> </ul>                              | Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs 3<br>875 µs)  |  |
| Update time for RT  | 010 µ0)  |  |
| — for send cycle of 250 μs  | 250 µs to 128 ms   |  |
| — for send cycle of 500 μs  | 500 µs to 256 ms   |  |
| — for send cycle of 1 ms  | 1 ms to 512 ms   |  |
| — for send cycle of 2 ms  | 2 ms to 512 ms   |  |
| — for send cycle of 4 ms  | 4 ms to 512 ms   |  |
| PROFINET IO Device  |  |  |
| Services  |  |  |
| — PG/OP communication   | Yes  |  |
| — Isochronous mode  | No   |  |
| — IRT   | Yes  |  |
| — PROFlenergy   | Yes; per user program  |  |
| — Shared device   | Yes  |  |
| <ul> <li>— Number of IO Controllers with shared device, max.</li> </ul>                               | 4  |  |
| <ul> <li>activation/deactivation of I-devices</li> </ul>  | Yes; per user program  |  |
| — Asset management record   | Yes; per user program  |  |
| Interface types   |  |  |
| RJ 45 (Ethernet)  |  |  |
| • 100 Mbps  | Yes  |  |
| Autonegotiation   | Yes  |  |
| Autocrossing  | Yes  |  |
| Industrial Ethernet status LED  | Yes  |  |
| Protocols   |  |  |
| Number of connections   |  |  |
| Number of connections, max.   | 96; via integrated interfaces of the CPU and connected CPs / CMs   |  |
| Number of connections reserved for ES/HMI/web   | 10   |  |
| Number of connections via integrated interfaces   | 64   |  |
| Number of S7 routing paths  | 16   |  |
| Redundancy mode   |  |  |
| H-Sync forwarding   | Yes  |  |
| Media redundancy  |  |  |
| — Media redundancy  | only via 1st interface (X1)  |  |
| — MRP   | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;<br>MRP Client  |  |
| - MRP interconnection, supported  | Yes; as MRP ring node according to IEC 62439-2 Edition 3.0   |  |

| — MRPD  | Yes; Requirement: IRT   |  |
|---|---|--|
| — Switchover time on line break, typ.   | 200 ms; For MRP, bumpless for MRPD  |  |
| - Number of stations in the ring, max.  | 50  |  |
| SIMATIC communication   |   |  |
| PG/OP communication   | Yes; encryption with TLS V1.3 pre-selected                                      |  |
| S7 routing  | Yes   |  |
| S7 communication, as server   | Yes   |  |
| S7 communication, as client   | Yes   |  |
| User data per job, max.   | See online help (S7 communication, user data size)                              |  |
| Open IE communication   |   |  |
| • TCP/IP  | Yes   |  |
| — Data length, max.   | 64 kbyte  |  |
| — several passive connections per port, supported   | Yes   |  |
| • ISO-on-TCP (RFC1006)  | Yes   |  |
| — Data length, max.   | 64 kbyte  |  |
| • UDP   | Yes   |  |
| — Data length, max.   | 2 kbyte; 1 472 bytes for UDP broadcast  |  |
| — UDP multicast   | Yes; Max. 5 multicast circuits  |  |
| DHCP  | Yes   |  |
| • DNS   | Yes   |  |
| • DNS<br>• SNMP   | Yes   |  |
| SINIP     DCP   | Yes   |  |
|   |   |  |
| LLDP     Econviction  | Yes   |  |
| • Encryption  | Yes; Optional   |  |
| Web server  | Very Oberdand and were name   |  |
| • HTTP  | Yes; Standard and user pages  |  |
| • HTTPS   | Yes; Standard and user pages  |  |
| OPC UA  | Very "Cmall" license required   |  |
| Runtime license required  | Yes; "Small" license required   |  |
| OPC UA Client   | Yes   |  |
| Application authentication  | Yes   |  |
| — Security policies   | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |  |
| — User authentication   | "anonymous" or by user name & password  |  |
| <ul> <li>Number of connections, max.</li> </ul>   | 4   |  |
| <ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>  | 1 000   |  |
| <ul> <li>— Number of elements for one call of<br/>OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L<br/>max.</li> </ul>    | 300<br>2_L  |  |
| — Number of elements for one call of     OPC UA NameSpaceGetIndexList, max.   | 20  |  |
| — Number of elements for one call of     OPC_UA_MethodGetHandleList, max.   | 100   |  |
| — Number of simultaneous calls of the client  | 1   |  |
| instructions for session management, per connection, max.   |   |  |
| <ul> <li>— Number of simultaneous calls of the client<br/>instructions for data access, per connection, max.</li> </ul> | 5   |  |
| - Number of registerable nodes, max.  | 5 000   |  |
| <ul> <li>— Number of registerable method calls of<br/>OPC_UA_MethodCall, max.</li> </ul>                                | 100   |  |
| <ul> <li>— Number of inputs/outputs when calling<br/>OPC_UA_MethodCall, max.</li> </ul>                                 | 20  |  |
| OPC UA Server   | Yes; Data access (read, write, subscribe), method call, custom address space    |  |
| <ul> <li>Application authentication</li> </ul>  | Yes   |  |
| — Security policies   | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |  |
| — User authentication   | "anonymous" or by user name & password  |  |
| <ul> <li>— GDS support (certificate management)</li> </ul>  | Yes   |  |
| <ul> <li>Number of sessions, max.</li> </ul>  | 32  |  |
| - Number of accessible variables, max.  | 50 000  |  |
| - Number of registerable nodes, max.  | 10 000  |  |
| — Number of subscriptions per session, max.   | 20  |  |

| — Sampling interval, min.  | 100 ms   |  |
|--|--|--|
| — Publishing interval, min.  | 500 ms   |  |
| <ul> <li>Number of server methods, max.</li> </ul>   | 20   |  |
| <ul> <li>— Number of inputs/outputs per server method, max.</li> </ul>   | 20   |  |
| <ul> <li>— Number of monitored items, recommended max.</li> </ul>  | 1 000; for 1 s sampling interval and 1 s send interval   |  |
| — Number of server interfaces, max.  | 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"   |  |
| <ul> <li>Number of nodes for user-defined server interfaces,<br/>max.</li> </ul>   | 1 000  |  |
| <ul> <li>Alarms and Conditions</li> </ul>  | Yes  |  |
| - Number of program alarms   | 100  |  |
| — Number of alarms for system diagnostics  | 50   |  |
| Further protocols  |  |  |
| MODBUS   | Yes; MODBUS TCP  |  |
| Isochronous mode   |  |  |
|  | Ver  |  |
| Equidistance   | Yes  |  |
| S7 message functions   |  |  |
| Number of login stations for message functions, max.   | 32   |  |
| Program alarms   | Yes  |  |
| Number of configurable program messages, max.  | 5 000; Program messages are generated by the "Program_Alarm" block,<br>ProDiag or GRAPH  |  |
| Number of loadable program messages in RUN, max.   | 2 500  |  |
| Number of simultaneously active program alarms   |  |  |
| Number of program alarms   | 600  |  |
| Number of alarms for system diagnostics  | 100  |  |
| Number of alarms for motion technology objects   | 80   |  |
| Test commissioning functions   |  |  |
|  | Ves: Decellel opling access pessible for up to 5 appingering systems   |  |
| Joint commission (Team Engineering)  | Yes; Parallel online access possible for up to 5 engineering systems   |  |
| Status block   | Yes; Up to 8 simultaneously (in total across all ES clients)   |  |
| Single step  | No   |  |
| Number of breakpoints  | 8  |  |
|  |  |  |
| Status/control   |  |  |
| Status/control variable  | Yes  |  |
|  | Yes<br>Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  |  |
| Status/control variable  |  |  |
| <ul><li>Status/control variable</li><li>Variables</li></ul>  |  |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max.</li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters   |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max.</li> <li>— of which status variables, max.</li> </ul>   | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job  |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max.</li> <li>— of which status variables, max.</li> <li>— of which control variables, max.</li> </ul>   | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job  |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing</li> </ul> </li> </ul>   | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters<br>200; per job<br>200; per job   |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing</li> <li>Forcing, variables</li> </ul> </li> </ul>   | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters<br>200; per job<br>200; per job<br>Yes<br>Peripheral inputs/outputs   |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters<br>200; per job<br>200; per job   |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> </ul> <li>Diagnostic buffer</li>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters<br>200; per job<br>200; per job<br>Yes<br>Peripheral inputs/outputs<br>200  |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> </ul> </li> </ul>   | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes   |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> </ul> </li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000   |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes   |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000 500   |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> </ul>   | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000   |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> </ul>   | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters<br>200; per job<br>200; per job<br>Yes<br>Peripheral inputs/outputs<br>200<br>Yes<br>1 000<br>500   |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters<br>200; per job<br>200; per job<br>Yes<br>Peripheral inputs/outputs<br>200<br>Yes<br>1 000<br>500<br>4; Up to 512 KB of data per trace are possible             |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Alarms <ul> <li>Diagnostic alarm</li> </ul> </li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000 500   |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Alarms <ul> <li>Diagnostic alarm</li> <li>Hardware interrupt</li> </ul> </li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters<br>200; per job<br>200; per job<br>Yes<br>Peripheral inputs/outputs<br>200<br>Yes<br>1 000<br>500<br>4; Up to 512 KB of data per trace are possible             |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Alarms <ul> <li>Diagnostic alarm</li> </ul> </li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes                                    |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Alarms <ul> <li>Diagnostic alarm</li> <li>Hardware interrupt</li> </ul> </li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes                                    |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Alarms <ul> <li>Diagnostic alarm</li> <li>Hardware interrupt</li> </ul> </li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes                                |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Alarms <ul> <li>Diagnostic alarm</li> <li>Hardware interrupt</li> </ul> </li> <li>Diagnoses <ul> <li>Monitoring the supply voltage</li> </ul> </li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes                            |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Alarms <ul> <li>Diagnostic alarm</li> <li>Hardware interrupt</li> </ul> </li> <li>Diagnoses <ul> <li>Monitoring the supply voltage</li> <li>Wire-break</li> <li>Short-circuit</li> </ul> </li> </ul>   | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes            |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Alarms <ul> <li>Diagnostic alarm</li> <li>Hardware interrupt</li> </ul> </li> <li>Diagnoses <ul> <li>Monitoring the supply voltage</li> <li>Wire-break</li> <li>Short-circuit</li> <li>A/B transition error at incremental encoder</li> </ul> </li> </ul>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes                        |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Alarms <ul> <li>Diagnostic alarm</li> <li>Hardware interrupt</li> </ul> </li> <li>Diagnoses <ul> <li>Monitoring the supply voltage</li> <li>Wire-break</li> <li>Short-circuit</li> <li>A/B transition error at incremental encoder</li> </ul> </li> </ul>   | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> </ul> <li>Alarms <ul> <li>Diagnostic alarm</li> <li>Hardware interrupt</li> </ul> </li> <li>Diagnoses <ul> <li>Monitoring the supply voltage</li> <li>Wire-break</li> <li>Short-circuit</li> <li>A/B transition error at incremental encoder</li> </ul> </li> <li>Diagnostics indication LED <ul> <li>RUN/STOP LED</li> </ul> </li>                    | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> </ul> <li>Alarms <ul> <li>Diagnostic alarm</li> <li>Hardware interrupt</li> </ul> </li> <li>Diagnoses <ul> <li>Monitoring the supply voltage</li> <li>Wire-break</li> <li>Short-circuit</li> <li>A/B transition error at incremental encoder</li> </ul> </li> <li>Diagnostics indication LED <ul> <li>RUN/STOP LED</li> <li>ERROR LED</li> </ul> </li> | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye |  |
| <ul> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> </ul> <li>Alarms <ul> <li>Diagnostic alarm</li> <li>Hardware interrupt</li> </ul> </li> <li>Diagnoses <ul> <li>Monitoring the supply voltage</li> <li>Wire-break</li> <li>Short-circuit</li> <li>A/B transition error at incremental encoder</li> </ul> </li> <li>Diagnostics indication LED <ul> <li>RUN/STOP LED</li> </ul> </li>  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye |  |

| <ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>                                       | Yes   |  |
|--|---|--|
| Channel status display   | Yes   |  |
| for channel diagnostics  | Yes; For analog inputs/outputs  |  |
| Connection display LINK TX/RX  | Yes   |  |
| Supported technology objects   |   |  |
| Motion Control   | Yes; Note: The number of technology objects affects the cycle time of the PLC |  |
|  | program; selection guide via the TIA Selection Tool                           |  |
| <ul> <li>Number of available Motion Control resources for<br/>technology objects</li> </ul>          | 800   |  |
| <ul> <li>Required Motion Control resources</li> </ul>  |   |  |
| - per speed-controlled axis  | 40  |  |
| — per positioning axis   | 80  |  |
| — per synchronous axis   | 160   |  |
| — per external encoder   | 80  |  |
| — per output cam   | 20  |  |
| — per cam track  | 160   |  |
| — per probe  | 40  |  |
| <ul> <li>Positioning axis</li> </ul>   |   |  |
| <ul> <li>— Number of positioning axes at motion control cycle<br/>of 4 ms (typical value)</li> </ul> | 5   |  |
| <ul> <li>Number of positioning axes at motion control cycle<br/>of 8 ms (typical value)</li> </ul>   | 10  |  |
| Controller   |   |  |
| PID_Compact  | Yes; Universal PID controller with integrated optimization                    |  |
| • PID_3Step  | Yes; PID controller with integrated optimization for valves                   |  |
| • PID-Temp   | Yes; PID controller with integrated optimization for temperature              |  |
| Counting and measuring   |   |  |
| High-speed counter   | Yes   |  |
| Integrated Functions   |   |  |
| Counter  |   |  |
| Number of counters   | 6; Of which max. 4x A/B/N   |  |
| Counting frequency, max.   | 400 kHz; with quadruple evaluation  |  |
| Counting functions   |   |  |
| Continuous counting  | Yes   |  |
| Counter response parameterizable   | Yes   |  |
| Hardware gate via digital input  | Yes   |  |
| Software gate  | Yes   |  |
| Event-controlled stop  | Yes   |  |
| Synchronization via digital input  | Yes   |  |
| Counting range, parameterizable  | Yes   |  |
| Comparator   | 100   |  |
| — Number of comparators  | 2: per count channel: see manual for details                                  |  |
| — Direction dependency   | 2; per count channel; see manual for details                                  |  |
|  | Yes   |  |
| - Can be changed from user program   | Yes   |  |
| Position detection   | Vac   |  |
| Incremental acquisition     Suitable for S7 1500 Metion Control                                      | Yes   |  |
| Suitable for S7-1500 Motion Control  | Yes   |  |
| Measuring functions  | Vec   |  |
| Measuring time, parameterizable  | Yes   |  |
| Dynamic measurement period adjustment  | Yes   |  |
| Number of thresholds, parameterizable  | 2   |  |
| Measuring range  |   |  |
| — Frequency measurement, min.  | 0.04 Hz   |  |
| - Frequency measurement, max.  | 400 kHz; with quadruple evaluation  |  |
| — Cycle duration measurement, min.   | 2.5 µs  |  |
| — Cycle duration measurement, max.   | 25 s  |  |
| Accuracy   |   |  |
| — Frequency measurement  | 100 ppm; depending on measuring interval and signal evaluation                |  |
| <ul> <li>Cycle duration measurement</li> </ul>   | 100 ppm; depending on measuring interval and signal evaluation                |  |
| — Velocity measurement   | 100 ppm; depending on measuring interval and signal evaluation                |  |
| Potential separation   |   |  |
| Potential separation digital inputs  |   |  |

| <ul> <li>between the channels</li> </ul>                        | No                                 |  |                |  |  |
|---|------------------------------------|--|----------------|--|--|
| <ul> <li>between the channels, in groups of</li> </ul>          | 16                                 | 16   |                |  |  |
| Potential separation digital outputs                            |                                    |  |                |  |  |
| <ul> <li>between the channels</li> </ul>                        | No                                 |  |                |  |  |
| <ul> <li>between the channels, in groups of</li> </ul>          | 16                                 |  |                |  |  |
| Potential separation channels                                   |                                    |  |                |  |  |
| <ul> <li>between the channels and backplane bus</li> </ul>      | Yes                                | Yes  |                |  |  |
| <ul> <li>Between the channels and load voltage L+</li> </ul>    | No                                 |  |                |  |  |
| solation  |                                    |  |                |  |  |
| Isolation tested with   | 707 V DC (type test)               |  |                |  |  |
| Ambient conditions  |                                    |  |                |  |  |
| Ambient temperature during operation                            |                                    |  |                |  |  |
| <ul> <li>horizontal installation, min.</li> </ul>               | -25 °C; No condensation            | -25 °C; No condensation  |                |  |  |
| horizontal installation, max.                                   |                                    | 60 °C; note derating data for onboard I/O in the manual. Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |                |  |  |
| <ul> <li>vertical installation, min.</li> </ul>                 | -25 °C; No condensation            |  |                |  |  |
| <ul> <li>vertical installation, max.</li> </ul>                 | 40 °C; note derating data for on   | 40 °C; note derating data for onboard I/O in the manual. Display: 40 °C, at an   |                |  |  |
|   | operating temperature of typica    | lly 40 °C, the display is s  | witched off    |  |  |
| Ambient temperature during storage/transportation               |                                    |  |                |  |  |
| • min.  | -40 °C                             |  |                |  |  |
| • max.  | 70 °C                              |  |                |  |  |
| Altitude during operation relating to sea level                 |                                    |  |                |  |  |
| <ul> <li>Installation altitude above sea level, max.</li> </ul> | 5 000 m; Restrictions for installa | ation altitudes > 2 000 m,   | see manual     |  |  |
| configuration / header  |                                    |  |                |  |  |
| configuration / programming / header                            |                                    |  |                |  |  |
| Programming language  |                                    |  |                |  |  |
| — LAD   | Yes                                |  |                |  |  |
| — FBD   | Yes                                |  |                |  |  |
| — STL   | Yes                                |  |                |  |  |
| — SCL   | Yes                                |  |                |  |  |
| — GRAPH   | Yes                                |  |                |  |  |
| Know-how protection   |                                    |  |                |  |  |
| <ul> <li>User program protection/password protection</li> </ul> | Yes                                |  |                |  |  |
| Copy protection   | Yes                                |  |                |  |  |
| Block protection  | Yes                                |  |                |  |  |
| Access protection   |                                    |  |                |  |  |
| protection of confidential configuration data                   | Yes                                |  |                |  |  |
| Password for display  | Yes                                |  |                |  |  |
| Protection level: Write protection                              | Yes                                |  |                |  |  |
| Protection level: Read/write protection                         | Yes                                |  |                |  |  |
| Protection level: Complete protection                           | Yes                                |  |                |  |  |
| programming / cycle time monitoring / header                    | 165                                |  |                |  |  |
| lower limit   | adjustable minimum cycle time      |  |                |  |  |
| • upper limit   | adjustable maximum cycle time      |  |                |  |  |
| Dimensions  |                                    |  |                |  |  |
|   | 95 mm                              |  |                |  |  |
| Width   | 85 mm                              |  |                |  |  |
| Height  | 147 mm                             |  |                |  |  |
| Depth   | 129 mm                             |  |                |  |  |
| Weights   | 4.050                              |  |                |  |  |
| Weight, approx.   | 1 050 g                            |  |                |  |  |
| Classifications   |                                    |  |                |  |  |
|   |                                    | Version  | Classification |  |  |
|   | eClass                             | 14   | 27-24-22-07    |  |  |
|   | eClass                             | 12   | 27-24-22-07    |  |  |
|   |                                    |  |                |  |  |
|   | eClass                             | 9.1  | 27-24-22-07    |  |  |
|   | eClass                             | 9  | 27-24-22-07    |  |  |
|   | eClass                             | 8  | 27-24-22-07    |  |  |
|   |                                    |  |                |  |  |
|   | eClass                             | 7.1  | 27-24-22-07    |  |  |
|   | eClass<br>eClass                   | 7.1<br>6   | 27-24-22-07    |  |  |

| Approvals / Certificates<br>General Product Appr<br>CE<br>EG-Konf. |   | Miscellaneous     | ETIM<br>ETIM<br>IDEA<br>UNSPSC                 | 9<br>8<br>7<br>4<br>15<br>Miscellaneous | EC000236<br>EC000236<br>3565<br>32-15-17-05 |
|--|---|-------------------|--|---|---|
| For use in hazardous locations                                     |   |                   |  |   |   |
|  | EM                                      | <u>CCC-Ex</u>     | IECEx  | K<br>ATEX                               | <u>Miscellaneous</u>                        |
| For use in hazard-<br>ous locations                                | Test Certificates                       | Marine / Shipping |  |   |   |
| <u>Type Examination Cer-</u><br>tificate                           | Type Test Certific-<br>ates/Test Report | ABS               | B U REAU<br>VERITAS                            |   | Lloyd's<br>Kegister<br>uis                  |
| Marine / Shipping  |   |                   |  |   | other                                       |
| <u>NK / Nippon Kaiji Ky-</u><br><u>okai</u>                        | RINA                                    | RMRS R            | <u>CCS (China Classifica-</u><br>tion Society) |   | PROFINET                                    |
| Industrial Communication   |   |                   |  |   |   |
| <u>PROFINET</u>  |   |                   |  |   |   |

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