



SIPLUS S7-1200 CPU 1212C DC/DC/DC T1 rail based on 6ES7212-1AE40-0XB0 with conformal coating, -25...+60 °C, OT1 with ST1/2 (+70 °C für 10 minutes), compact CPU, DC/DC/DC, onboard I/O: 8 DI 24 V DC 6 DQ 24 V DC 2 AI 0-10 V DC, power supply: 20.4-28.8 V DC program/data memory 50 KB

General information	
Product type designation	CPU 1212C DC/DC/DC
based on	6ES7212-1AE40-0XB0
Engineering with	
• STEP 7 TIA Portal configurable/integrated from version	see entry ID: 109746275
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
• Rated value (DC)	24 V
• permissible range, lower limit (DC)	20.4 V
• permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption (rated value)	400 mA; Typical
Current consumption, max.	1 200 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
Output current	
for backplane bus (5 V DC), max.	890 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	Permissible range: 20.4V to 28.8V
Power loss	
Power loss, typ.	9 W
Memory	
Work memory	
• integrated	50 kbyte
Load memory	
• integrated	1 Mbyte
• Plug-in (SIMATIC Memory Card), max.	2 Gbyte; with SIMATIC memory card
Backup	
• present	Yes; maintenance-free
• without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 µs; / Operation
for word operations, typ.	1.7 µs; / Operation
for floating point arithmetic, typ.	2.3 µs; / Operation
CPU-blocks	

Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
• Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
• Size, max.	4 kbyte; Size of bit memory address area
Address area	
I/O address area	
• Inputs	1 024 byte
• Outputs	1 024 byte
Process image	
• Inputs, adjustable	1 kbyte
• Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 2 signal modules
Time of day	
Clock	
• Hardware clock (real-time)	Yes
• Backup time	480 h; Typical
• Deviation per day, max.	60 s/month at 25 °C
Digital inputs	
Number of digital inputs	8; Integrated
• of which inputs usable for technological functions	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	8
Input voltage	
• Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input current	
• for signal "1", typ.	1 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 ms
— at "0" to "1", min.	0.1 µs
— at "0" to "1", max.	20 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	6
• of which high-speed outputs	4; 100 kHz Pulse Train Output
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
• with resistive load, max.	0.5 A
• on lamp load, max.	5 W
Output voltage	
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V
Output current	
• for signal "1" rated value	0.5 A

• for signal "0" residual current, max.	0.1 mA
Output delay with resistive load	
• "0" to "1", max.	1 µs
• "1" to "0", max.	3 µs
Switching frequency	
• of the pulse outputs, with resistive load, max.	100 kHz
Relay outputs	
• Number of relay outputs	0
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	
• Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	0
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	10 bit
• Integration time, parameterizable	Yes
• Conversion time (per channel)	625 µs
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
• RJ 45 (Ethernet)	Yes
Protocols	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• Open IE communication	Yes
• Web server	Yes
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— Number of connectable IO Devices, max.	16
PROFINET IO Device	
Services	
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIsafe	No
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
Open IE communication	
• TCP/IP	Yes

• ISO-on-TCP (RFC1006)	Yes
• UDP	Yes
Web server	
• supported	Yes
• User-defined websites	Yes
Further protocols	
• MODBUS	Yes
communication functions / header	
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
Number of connections	
• overall	16; dynamically
Test commissioning functions	
Status/control	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
• Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
• Number of configurable Traces	2; Up to 512 KB of data per trace are possible
Integrated Functions	
Counter	
• Number of counters	4
• Counting frequency, max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	4; With integrated DO
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
• Potential separation digital inputs	500 V AC for 1 minute
• between the channels, in groups of	1
Potential separation digital outputs	
• Potential separation digital outputs	Yes
• between the channels	No
• between the channels, in groups of	1
Isolation	
Isolation tested with	750 V DC (type test) and according to EN 50155 (routine test)
EMC	
Interference immunity against discharge of static electricity	
• Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
• Interference immunity on supply lines acc. to IEC 61000-4-4	Yes
• Interference immunity on signal cables acc. to IEC 61000-4-4	Yes
Interference immunity against voltage surge	
• Interference immunity on supply lines acc. to IEC 61000-4-5	Yes
Interference immunity against conducted variable disturbance induced by high-frequency fields	
• Interference immunity against high-frequency radiation	Yes

acc. to IEC 61000-4-6	
Emission of radio interference acc. to EN 55 011	
<ul style="list-style-type: none"> • Limit class A, for use in industrial areas • Limit class B, for use in residential areas 	<p>Yes; Group 1</p> <p>Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011</p>
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
Ecological footprint	
<ul style="list-style-type: none"> • environmental product declaration 	Yes
Global warming potential	
— global warming potential, (total) [CO2 eq]	76.4 kg
— global warming potential, (during production) [CO2 eq]	13.8 kg
— global warming potential, (during operation) [CO2 eq]	63.4 kg
— global warming potential, (after end of life cycle) [CO2 eq]	-0.885 kg
Railway application	
<ul style="list-style-type: none"> • EN 50121-3-2 • EN 50121-4 • EN 50124-1 • EN 50125-1 • EN 50125-2 • EN 50125-3 • EN 50155 • EN 61373 • Fire protection acc. to EN 45545-2 	<p>Yes; EMC for rail vehicles</p> <p>Yes; EMC for signal and telecommunications systems</p> <p>Yes; Railway applications - overvoltage category OV2; pollution degree PD2; rated surge voltage UNi = 0.5 kV; UNm = 24 V DC</p> <p>Yes; Rail vehicles - see ambient conditions</p> <p>Yes; Stationary electrical equipment - see ambient conditions</p> <p>Yes; Signal and telecommunications systems - see ambient conditions; vibrations and shocks: Application point outside of tracks (1 m to 3 m away from track)</p> <p>Yes; Rail vehicles - temperature class OT1, ST1/ST2, horizontal mounting position</p> <p>Yes; Rail vehicles - vibrations and shocks: Category 1 Class A/B</p> <p>Yes; For proof of conformity, see Service & Support</p>
Ambient conditions	
Free fall	
<ul style="list-style-type: none"> • Fall height, max. 	0.3 m; five times, in product package
Ambient temperature during operation	
<ul style="list-style-type: none"> • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. 	<p>-25 °C; = Tmin (incl. condensation/frost)</p> <p>60 °C; = Tmax; +70 °C for 10 min (OT1, ST1/ST2 acc. to EN 50155); number of simultaneously switched on inputs or outputs: 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical</p> <p>-25 °C; = Tmin</p> <p>50 °C; = Tmax</p>
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> • min. • max. 	<p>-40 °C</p> <p>70 °C</p>
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> • Installation altitude above sea level, max. • Ambient air temperature-barometric pressure-altitude 	<p>2 000 m</p> <p>Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m)</p>
Relative humidity	
<ul style="list-style-type: none"> • With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Vibrations	
<ul style="list-style-type: none"> • Vibration resistance during operation acc. to IEC 60068-2-6 • Operation, tested according to IEC 60068-2-6 	<p>2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail</p> <p>Yes</p>
Shock testing	
<ul style="list-style-type: none"> • tested according to IEC 60068-2-27 	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Coolants and lubricants	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request

— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *		
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *		
Use on land craft, rail vehicles and special-purpose vehicles			
— to biologically active substances according to EN 60721-3-5	Yes; Class 5B2 mold, fungus and dry rot spores (with the exception of fauna); Class 5B3 on request		
— to chemically active substances according to EN 60721-3-5	Yes; Class 5C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *		
— to mechanically active substances according to EN 60721-3-5	Yes; Class 5S3 incl. sand, dust; *		
Usage in industrial process technology			
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)		
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)		
Remark			
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!		
Conformal coating			
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability		
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection		
• Electronic equipment on rolling stock acc. to EN 50155	Yes; Class PC2 protective coating acc. to EN 50155:2017		
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life		
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A		
configuration / header			
configuration / programming / header			
Programming language			
— LAD	Yes		
— FBD	Yes		
— SCL	Yes		
programming / cycle time monitoring / header			
• adjustable	Yes		
Dimensions			
Width	90 mm		
Height	100 mm		
Depth	75 mm		
Weights			
Weight, approx.	370 g		
Other			
Note:	for use in railway applications, also observe the product information "SIPLUS extreme RAIL" A5E37661960A, Online Support article 109736776		
Classifications			
		Version	Classification
	eClass	14	27-24-22-07
	eClass	12	27-24-22-07
	eClass	9.1	27-24-22-07
	eClass	9	27-24-22-07
	eClass	8	27-24-22-07
	eClass	7.1	27-24-22-07
	eClass	6	27-24-22-07
	ETIM	9	EC000236
	ETIM	8	EC000236
	ETIM	7	EC000236
	IDEA	4	3565
	UNSPSC	15	32-15-17-05
Approvals / Certificates			

General Product Approval

[Miscellaneous](#)

[Manufacturer Declaration](#)



[Metrological Approval](#)

EMV	Railway	Environment
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