

Siemens  
EcoTech



SIPLUS S7-1200 CPU 1215C DC/DC/relay based on 6ES7215-1HG40-0XB0 with conformal coating, -40...+70 °C, start up -25 °C, signal board: 0, compact CPU, DC/DC/relay, 2 PROFINET ports, onboard I/O: 14 DI 24 V DC 10 DQ relay 2 A, 2 AI 0-10 V DC 2 AQ 0-20 mA DC, power supply: DC 20.4-28.8 V DC, program/data memory 125 KB



Figure similar

| General information  |  |
|--|--|
| Product type designation   | CPU 1215C DC/DC/relay                    |
| Firmware version   | V4.1                                     |
| based on   | <a href="#">6ES7215-1HG40-0XB0</a>       |
| Engineering with   |  |
| <ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul> | see entry ID: 109746275                  |
| Supply voltage   |  |
| Rated value (DC)   | Yes                                      |
| <ul style="list-style-type: none"> <li>24 V DC</li> </ul>  |  |
| permissible range, lower limit (DC)  | 20.4 V                                   |
| permissible range, upper limit (DC)  | 28.8 V                                   |
| Load voltage L+  |  |
| <ul style="list-style-type: none"> <li>Rated value (DC)</li> </ul>                                       | 24 V                                     |
| <ul style="list-style-type: none"> <li>permissible range, lower limit (DC)</li> </ul>                    | 5 V                                      |
| <ul style="list-style-type: none"> <li>permissible range, upper limit (DC)</li> </ul>                    | 250 V                                    |
| Input current  |  |
| Current consumption (rated value)  | 500 mA; CPU only                         |
| Current consumption, max.  | 1 500 mA; CPU with all expansion modules |
| Inrush current, max.   | 12 A; at 28.8 V DC                       |
| Encoder supply   |  |
| 24 V encoder supply  |  |
| <ul style="list-style-type: none"> <li>24 V</li> </ul>   | L+ minus 4 V DC min.                     |
| Power loss   |  |
| Power loss, typ.   | 12 W                                     |
| Memory   |  |
| Work memory  |  |
| <ul style="list-style-type: none"> <li>integrated</li> </ul>   | 100 kbyte                                |
| Load memory  |  |
| <ul style="list-style-type: none"> <li>integrated</li> </ul>   | 4 Mbyte                                  |
| <ul style="list-style-type: none"> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>                    | with SIMATIC memory card                 |
| Backup   |  |
| <ul style="list-style-type: none"> <li>present</li> </ul>  | Yes; maintenance-free                    |
| <ul style="list-style-type: none"> <li>without battery</li> </ul>  | Yes                                      |
| CPU processing times   |  |
| for bit operations, typ.   | 0.085 µs; / instruction                  |
| for word operations, typ.  | 1.7 µs; / instruction                    |

|   |   |
|---|---|
| for floating point arithmetic, typ.                       | 2.5 µs; / instruction   |
| <b>CPU-blocks</b>   |   |
| Number of blocks (total)                                  | DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used |
| <b>OB</b>   |   |
| • Number, max.  | Limited only by RAM for code  |
| <b>Data areas and their retentivity</b>                   |   |
| Retentive data area (incl. timers, counters, flags), max. | 10 kbyte  |
| <b>Flag</b>   |   |
| • Size, max.  | 8 kbyte; Size of bit memory address area  |
| <b>Address area</b>                                       |   |
| <b>Process image</b>                                      |   |
| • Inputs, adjustable                                      | 1 kbyte   |
| • Outputs, adjustable                                     | 1 kbyte   |
| <b>Hardware configuration</b>                             |   |
| Number of modules per system, max.                        | 3 communication modules, no signal board can be used, 8 signal modules  |
| <b>Time of day</b>  |   |
| <b>Clock</b>  |   |
| • Hardware clock (real-time)                              | Yes   |
| • Backup time   | 480 h; Typical  |
| • Deviation per day, max.                                 | ±60 s/month at 25 °C  |
| <b>Digital inputs</b>                                     |   |
| Number of digital inputs                                  | 14; Integrated  |
| • of which inputs usable for technological functions      | 6; HSC (High Speed Counting)  |
| Source/sink input   | Yes   |
| <b>Number of simultaneously controllable inputs</b>       |   |
| all mounting positions                                    |   |
| — up to 40 °C, max.                                       | 14  |
| <b>Input voltage</b>                                      |   |
| • Rated value (DC)  | 24 V  |
| • for signal "0"  | 5 V DC at 1 mA  |
| • for signal "1"  | 15 V DC at 2.5 mA   |
| <b>Input current</b>                                      |   |
| • for signal "1", typ.                                    | 1 mA  |
| <b>Input delay (for rated value of input voltage)</b>     |   |
| for standard inputs                                       |   |
| — parameterizable   | 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four  |
| — at "0" to "1", min.                                     | 0.2 ms  |
| — at "0" to "1", max.                                     | 12.8 ms   |
| for interrupt inputs                                      |   |
| — parameterizable   | Yes   |
| for technological functions                               |   |
| — parameterizable   | Yes; Single phase : 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz   |
| <b>Cable length</b>                                       |   |
| • shielded, max.  | 500 m; 50 m for technological functions   |
| • unshielded, max.  | 300 m; for technological functions: No  |
| <b>Digital outputs</b>                                    |   |
| Number of digital outputs                                 | 10; Relays  |
| <b>Switching capacity of the outputs</b>                  |   |
| • with resistive load, max.                               | 2 A   |
| • on lamp load, max.                                      | 30 W with DC, 200 W with AC   |
| <b>Output delay with resistive load</b>                   |   |
| • "0" to "1", max.  | 10 ms; max.   |
| • "1" to "0", max.  | 10 ms; max.   |
| <b>Switching frequency</b>                                |   |
| • of the pulse outputs, with resistive load, max.         | 1 Hz  |
| <b>Relay outputs</b>                                      |   |
| • Number of relay outputs                                 | 10  |

|   |  |
|---|--|
| • Number of operating cycles, max.                            | mechanically 10 million, at rated load voltage 100 000 |
| <b>Cable length</b>   |  |
| • shielded, max.  | 500 m  |
| • unshielded, max.  | 150 m  |
| <b>Analog inputs</b>  |  |
| Number of analog inputs                                       | 2  |
| <b>Input ranges</b>   |  |
| • Voltage   | Yes  |
| <b>Input ranges (rated values), voltages</b>                  |  |
| • 0 to +10 V  | Yes  |
| — Input resistance (0 to 10 V)                                | ≥100k ohms   |
| <b>Cable length</b>   |  |
| • shielded, max.  | 100 m; twisted and shielded                            |
| <b>Analog outputs</b>   |  |
| Number of analog outputs                                      | 2  |
| <b>Output ranges, current</b>                                 |  |
| • 0 to 20 mA  | Yes  |
| <b>Analog value generation for the inputs</b>                 |  |
| <b>Integration and conversion time/resolution per channel</b> |  |
| • Resolution with overrange (bit including sign), max.        | 10 bit   |
| • Integration time, parameterizable                           | Yes  |
| • Conversion time (per channel)                               | 625 μs   |
| <b>Analog value generation for the outputs</b>                |  |
| <b>Integration and conversion time/resolution per channel</b> |  |
| • Resolution with overrange (bit including sign), max.        | 10 bit   |
| <b>Encoder</b>  |  |
| <b>Connectable encoders</b>                                   |  |
| • 2-wire sensor   | Yes  |
| <b>1. Interface</b>   |  |
| Interface type  | PROFINET   |
| Isolated  | Yes  |
| automatic detection of transmission rate                      | Yes  |
| Autonegotiation   | Yes  |
| Autocrossing  | Yes  |
| <b>Interface types</b>  |  |
| • RJ 45 (Ethernet)  | Yes  |
| <b>Protocols</b>  |  |
| • PROFINET IO Controller                                      | Yes  |
| • PROFINET IO Device  | Yes; Also simultaneously with IO-Device functionality  |
| <b>PROFINET IO Controller</b>                                 |  |
| • Transmission rate, max.                                     | 100 Mbit/s   |
| <b>Services</b>   |  |
| — Number of connectable IO Devices, max.                      | 16   |
| <b>PROFINET IO Device</b>                                     |  |
| <b>Services</b>   |  |
| — Shared device   | Yes  |
| — Number of IO Controllers with shared device, max.           | 2  |
| <b>Protocols</b>  |  |
| Supports protocol for PROFINET IO                             | Yes  |
| PROFIsafe   | No   |
| PROFIBUS  | Yes; CM 1243-5 required                                |
| AS-Interface  | Yes  |
| <b>Protocols (Ethernet)</b>                                   |  |
| • TCP/IP  | Yes  |
| <b>Open IE communication</b>                                  |  |
| • TCP/IP  | Yes  |
| • ISO-on-TCP (RFC1006)  | Yes  |
| • UDP   | Yes  |
| <b>Web server</b>   |  |
| • supported   | Yes  |

|  |  |
|--|--|
| • User-defined websites  | Yes  |
| <b>Further protocols</b>   |  |
| • MODBUS   | Yes  |
| <b>communication functions / header</b>  |  |
| <b>S7 communication</b>  |  |
| • supported  | Yes  |
| • as server  | Yes  |
| • as client  | Yes  |
| <b>Number of connections</b>   |  |
| • overall  | 16; dynamically  |
| <b>Test commissioning functions</b>  |  |
| <b>Status/control</b>  |  |
| • Status/control variable  | Yes  |
| • Variables  | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters   |
| <b>Forcing</b>   |  |
| • Forcing  | Yes  |
| <b>Diagnostic buffer</b>   |  |
| • present  | Yes  |
| <b>Traces</b>  |  |
| • Number of configurable Traces  | 2; Up to 512 KB of data per trace are possible   |
| <b>Integrated Functions</b>  |  |
| <b>Counter</b>   |  |
| • Number of counters   | 6  |
| • Counting frequency, max.   | 100 kHz  |
| Frequency measurement  | Yes  |
| controlled positioning   | Yes  |
| Number of position-controlled positioning axes, max.   | 8  |
| PID controller   | Yes  |
| Number of alarm inputs   | 4  |
| <b>Potential separation</b>  |  |
| <b>Potential separation digital inputs</b>   |  |
| • Potential separation digital inputs  | 500 V AC for 1 minute  |
| • between the channels, in groups of   | 1  |
| <b>Potential separation digital outputs</b>  |  |
| • Potential separation digital outputs   | Relays   |
| • between the channels   | No   |
| • between the channels, in groups of   | 2  |
| <b>EMC</b>   |  |
| <b>Interference immunity against discharge of static electricity</b>                                 |  |
| • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2                | Yes  |
| — Test voltage at air discharge  | 8 kV   |
| — Test voltage at contact discharge  | 6 kV   |
| <b>Interference immunity to cable-borne interference</b>   |  |
| • Interference immunity on supply lines acc. to IEC 61000-4-4  | Yes  |
| • Interference immunity on signal cables acc. to IEC 61000-4-4                                       | Yes  |
| <b>Interference immunity against voltage surge</b>   |  |
| • Interference immunity on supply lines acc. to IEC 61000-4-5  | Yes  |
| <b>Interference immunity against conducted variable disturbance induced by high-frequency fields</b> |  |
| • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6                       | Yes  |
| <b>Emission of radio interference acc. to EN 55 011</b>  |  |
| • Limit class A, for use in industrial areas   | Yes; Group 1   |
| • Limit class B, for use in residential areas  | Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011 |
| <b>Degree and class of protection</b>  |  |
| IP degree of protection  | IP20   |
| <b>Standards, approvals, certificates</b>  |  |
| Siemens Eco Profile (SEP)  | Siemens EcoTech  |

|   |   |
|---|---|
| <b>Ecological footprint</b>   |   |
| • environmental product declaration   | Yes   |
| <b>Global warming potential</b>   |   |
| — global warming potential, (total) [CO2 eq]  | 106 kg  |
| — global warming potential, (during production) [CO2 eq]  | 18.5 kg   |
| — global warming potential, (during operation) [CO2 eq]   | 88.2 kg   |
| — global warming potential, (after end of life cycle) [CO2 eq]  | -1.12 kg  |
| <b>Ambient conditions</b>   |   |
| <b>Free fall</b>  |   |
| • Fall height, max.   | 0.3 m; five times, in product package   |
| <b>Ambient temperature during operation</b>   |   |
| • min.  | -40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C  |
| • max.  | 70 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no adjacent points) with horizontal mounting position; Tmax > +60 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 1, analog outputs 1 (no adjacent points) with horizontal mounting position |
| • At cold restart, min.   | -25 °C  |
| <b>Ambient temperature during storage/transportation</b>  |   |
| • min.  | -40 °C  |
| • max.  | 70 °C   |
| <b>Altitude during operation relating to sea level</b>  |   |
| • Installation altitude above sea level, max.   | 2 000 m   |
| • Ambient air temperature-barometric pressure-altitude  | Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m); above 2 000 m max. 132 V AC   |
| <b>Relative humidity</b>  |   |
| • With condensation, tested in accordance with IEC 60068-2-38, max.   | 100 %; RH incl. condensation/frost (no commissioning under condensation conditions)   |
| <b>Vibrations</b>   |   |
| • Vibration resistance during operation acc. to IEC 60068-2-6   | 2 g (m/s <sup>2</sup> ) wall mounting, 1 g (m/s <sup>2</sup> ) DIN rail   |
| • Operation, tested according to IEC 60068-2-6  | Yes   |
| <b>Shock testing</b>  |   |
| • tested according to IEC 60068-2-27  | Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms   |
| <b>Resistance</b>   |   |
| <b>Coolants and lubricants</b>  |   |
| — Resistant to commercially available coolants and lubricants   | Yes; Incl. diesel and oil droplets in the air   |
| <b>Use in stationary industrial systems</b>   |   |
| — to biologically active substances according to EN 60721-3-3   | Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request  |
| — to chemically active substances according to EN 60721-3-3   | Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *  |
| — to mechanically active substances according to EN 60721-3-3   | Yes; Class 3S4 incl. sand, dust, *  |
| <b>Use on ships/at sea</b>  |   |
| — to biologically active substances according to EN 60721-3-6   | Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request   |
| — to chemically active substances according to EN 60721-3-6   | Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *  |
| — to mechanically active substances according to EN 60721-3-6   | Yes; Class 6S3 incl. sand, dust; *  |
| <b>Usage in industrial process technology</b>   |   |
| — Against chemically active substances acc. to EN 60654-4   | Yes; Class 3 (excluding trichlorethylene)   |
| — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04                | Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)   |
| <b>Remark</b>   |   |
| — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 | * The supplied plug covers must remain in place over the unused interfaces during operation!  |
| <b>Conformal coating</b>  |   |

- Coatings for printed circuit board assemblies acc. to EN 61086
- Protection against fouling acc. to EN 60664-3
- Military testing according to MIL-I-46058C, Amendment 7
- Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A

Yes; Class 2 for high reliability  
 Yes; Type 1 protection  
 Yes; Discoloration of coating possible during service life  
 Yes; Conformal coating, Class A

**configuration / header**

configuration / programming / header

|                      |     |
|----------------------|-----|
| Programming language |     |
| — LAD                | Yes |
| — FBD                | Yes |
| — SCL                | Yes |

programming / cycle time monitoring / header

|              |     |
|--------------|-----|
| • adjustable | Yes |
|--------------|-----|

**Dimensions**

|        |        |
|--------|--------|
| Width  | 130 mm |
| Height | 100 mm |
| Depth  | 75 mm  |

**Weights**

|                 |       |
|-----------------|-------|
| Weight, approx. | 585 g |
|-----------------|-------|

**Classifications**

|        | Version | Classification |
|--------|---------|----------------|
| eClass | 14      | 27-24-22-07    |
| eClass | 12      | 27-24-22-07    |
| eClass | 9.1     | 27-24-22-07    |
| eClass | 9       | 27-24-22-07    |
| eClass | 8       | 27-24-22-07    |
| eClass | 7.1     | 27-24-22-07    |
| eClass | 6       | 27-24-22-07    |
| ETIM   | 9       | EC000236       |
| ETIM   | 8       | EC000236       |
| ETIM   | 7       | EC000236       |
| IDEA   | 4       | 3565           |
| UNSPSC | 15      | 32-15-17-05    |

**Approvals / Certificates**

General Product Approval

[Miscellaneous](#)

[Manufacturer Declaration](#)



[Metrological Approval](#)

**EMV Environment**

[KC](#)



last modified:

12/8/2024